







# Starting device and control method thereof for direct-injection internal combustion engine

**Patent number:** EP1036928  
**Publication date:** 2000-09-20  
**Inventor:** UEDA KATSUNORI (JP); KAIHARA KUNIAKI (JP); ANDO HIROMITSU (JP); TAKEMURA JUN (JP)  
**Applicant:** MITSUBISHI MOTORS CORP (JP)  
**Classification:**  
**- international:** F02D41/04; F02D41/06; F02D41/34; F02N11/08; F02D41/04; F02D41/06; F02D41/34; F02N11/08; (IPC1-7): F02D41/06; F02D41/38  
**- european:** F02D41/00F; F02D41/04B; F02D41/06D; F02D41/30C6; F02D41/34B2; F02N11/08B; F02N17/00C4  
**Application number:** EP20000104572 20000314  
**Priority number(s):** JP19990073362 19990318; JP19990359083 19991217

Also published as:

 US6340016 (B1)  
 EP1036928 (A3)

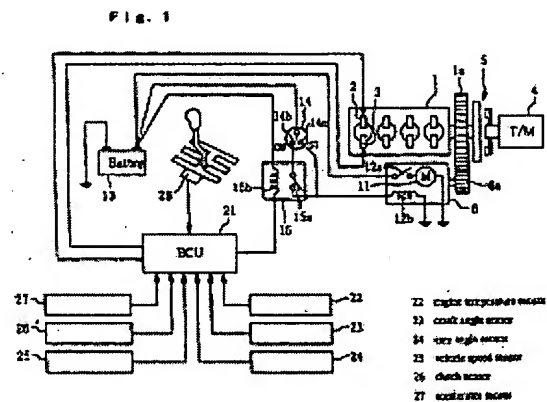
Cited documents:

 GB2328250  
 US5074263  
 US5447143  
 WO9304278  
 JP7158482

Report a data error here

## Abstract of EP1036928

A starting device for a direct-injection internal combustion engine (1) with which starting can be completed swiftly and trouble caused by self-ignition and sudden combustion are prevented by normal spark-ignition being carried out surely on starting. The starting device has compression stroke cylinder identifying means for identifying a cylinder whose piston is in its compression stroke while the internal combustion engine is stopped; start request determining means for determining whether there is an engine start request; and start control means for, when it is determined by the start request determining means that there is an engine start request, injecting fuel into the compression stroke cylinder identified by the compression stroke cylinder identifying means.



Data supplied from the esp@cenet database - Worldwide

BEST AVAILABLE COPY



Europäisches Patentamt  
European Patent Office  
Office européen des brevets



(11)

**EP 1 036 928 A2**

(12)

**EUROPEAN PATENT APPLICATION**

(43) Date of publication:  
**20.09.2000 Bulletin 2000/38**

(51) Int. Cl.<sup>7</sup>: **F02D 41/06, F02D 41/38**

(21) Application number: **00104572.3**

(22) Date of filing: **14.03.2000**

(84) Designated Contracting States:  
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU  
MC NL PT SE**  
Designated Extension States:  
**AL LT LV MK RO SI**

(30) Priority: **18.03.1999 JP 7336299**  
**17.12.1999 JP 35908399**

(71) Applicant:  
**MITSUBISHI JIDOSHA KOGYO KABUSHIKI  
KAISHA**  
**Tokyo 108 (JP)**

(72) Inventors:  
• **Ueda, Katsunori**  
**5-chome, Minato-ku, Tokyo (JP)**  
• **Kaihara, Kuniaki**  
**5-chome, Minato-ku, Tokyo (JP)**  
• **Ando, Hiromitsu**  
**5-chome, Minato-ku, Tokyo (JP)**  
• **Takemura, Jun**  
**5-chome, Minato-ku, Tokyo (JP)**

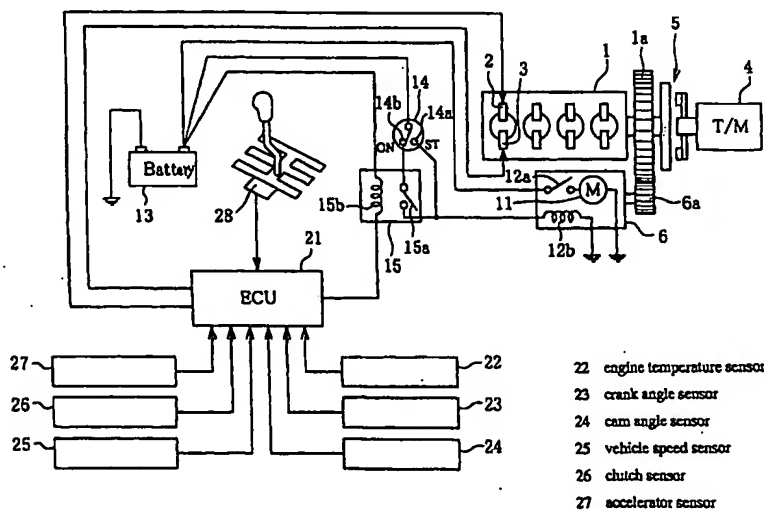
(74) Representative:  
**VOSSIUS & PARTNER**  
**Siebertstrasse 4**  
**81675 München (DE)**

**(54) Starting device and control method thereof for direct-injection internal combustion engine**

(57) A starting device for a direct-injection internal combustion engine (1) with which starting can be completed swiftly and trouble caused by self-ignition and sudden combustion are prevented by normal spark-ignition being carried out surely on starting. The starting device has compression stroke cylinder identifying means for identifying a cylinder whose piston is in its compression stroke while the internal combustion

engine is stopped; start request determining means for determining whether there is an engine start request; and start control means for, when it is determined by the start request determining means that there is an engine start request, injecting fuel into the compression stroke cylinder identified by the compression stroke cylinder identifying means.

**Fig. 1**



## Description

**[0001]** This invention relates to a starting device for use in a direct-injection internal combustion engine (hereinafter, engine), wherein fuel is injected into combustion chambers directly.

**[0002]** In recent years, to achieve reductions in emissions and improvements in fuel economy, direct-injection engines, wherein fuel is injected into combustion chambers directly, have been brought to use. This kind of engine is constructed so that it is possible to switch between uniform combustion, wherein fuel is injected during the intake stroke to create a uniform mixture in the combustion chamber, and stratified combustion, wherein fuel is injected in the compression stroke to create a stratified mixture. In stratified combustion, after a mixture close to a theoretical air/fuel ratio is created around a spark plug, an extremely lean mixture is realized in the combustion chamber as a whole. Stratified combustion is generally limited to low-speed, low-load operating regions; however, in an engine disclosed in Japanese Unexamined Patent Publication No. H.10-30468, when the engine temperature is above a set temperature and the fuel pressure is above a set pressure, stratified combustion is effected with compression stroke injection from the time of starting.

**[0003]** In the engine disclosed in the above-mentioned publication, the object of effecting stratified combustion from starting is to obtain the emissions and fuel economy benefits of stratified combustion from the time of starting. Accordingly, the control procedure for starting is the same as in an ordinary engine. In this control procedure, first, cylinder identification is carried out at the commencement of cranking, and when after the completion of this cylinder identification a cylinder reaches its compression stroke, fuel injection into this cylinder is executed with a predetermined injection quantity and a predetermined injection timing.

**[0004]** That is, in the engine of the above-mentioned publication, no consideration is given to shortening of the time required for starting, and it is not possible to satisfy a desire to shorten the starting time. Delay in engine starting is a problem even in an ordinary vehicle, but particularly in the hybrid vehicles and idle-stop vehicles which have come into use in recent years, there is the problem that when there is delay in starting it is impossible to exploit their advantages fully. For example, in a hybrid vehicle which uses both a motor and an engine as drive sources, when to obtain output (for example when accelerating from low-load travel under motor drive) the engine is started, any delay in starting causes output to fall temporarily and reduces acceleration responsiveness. And in an idle-stop vehicle, wherein the engine is automatically stopped when the vehicle halts to obey a stop signal of a traffic signal at a road junction or a pedestrian crossing (hereinafter referred to as halting at a traffic signal or the like), the problem arises that an engine starting delay leads

directly to a delay in moving off.

**[0005]** Also, depending on the running state of the engine, progress of a precursor reaction undergone by fuel injected into a cylinder in the compression stroke may cause the combustion rate following spark-firing to become rapid, or, further, progress of the precursor reaction may give rise to self-ignition before spark-ignition for the injected fuel. Here, precursor reaction refers to a phenomenon of hydrocarbons in a fuel decomposing under heat and undergoing a low-temperature oxidation reaction. In this low-temperature oxidation reaction, unlike in combustion ensuing from spark-firing or high-temperature combustion such as combustion caused by flame propagation, fuel combusts gently at a low temperature. And if a precursor reaction proceeds, without spark-firing and throughout the combustion chamber, many flame nuclei arise substantially simultaneously and cause self-ignition.

**[0006]** And there is the problem that, under these circumstances, trouble such as an increase in engine vibration, the occurrence of knocking, or carbon getting into the injection hole of a fuel injection valve exposed in the combustion chamber arises.

**[0007]** It is therefore an object of the present invention to provide a starting device for a direct-injection internal combustion engine with which starting can be completed swiftly. And it is another object of the invention to provide a starting device for a direct-injection internal combustion engine with which starting can be completed swiftly and also trouble caused by self-ignition and sudden combustion can be prevented by normal spark-ignition being carried out surely on starting.

**[0008]** The object above can be achieved by the features defined in the claims.

**[0009]** To achieve these and other objects, in a first preferred embodiment of the invention, a starting device for a direct-injection internal combustion engine, wherein fuel can be injected into cylinders directly, has a cylinder identifying means for performing cylinder identification of the internal combustion engine while the internal combustion engine is stopped; a start request determining means for determining whether there is an engine start request of the internal combustion engine; and a start control means for injecting fuel into a compression stroke cylinder identified by the cylinder identifying means when it is determined by the start request determining means that there is an engine start request of the internal combustion engine.

**[0010]** And accordingly, in a starting device for a direct-injection internal combustion engine of the invention pertaining to this first preferred embodiment, when cranking is commenced for starting, because at that time fuel injection into the cylinder positioned in its compression stroke is carried out immediately, by a subsequent spark-firing a first combustion is effected quickly, and starting can be completed swiftly.

**[0011]** In another version of the first preferred embodiment of the invention, the starting device for a

direct-injection internal combustion engine has an engine temperature detecting means for detecting an engine temperature of the internal combustion engine; a piston position detecting means for detecting the position of a piston in the identified compression stroke cylinder; and a ignition region determining means for determining on the basis of the engine temperature detected by the engine temperature detecting means and the piston position detected by the piston position detecting means whether or not fuel injected into the identified compression stroke cylinder will be in an ignition region.

**[0012]** By this means, because on the basis of the engine temperature of the internal combustion engine and the piston position of the compression stroke cylinder identified by the cylinder identifying means it is determined before injection of fuel to the compression stroke cylinder is carried out whether or not fuel injected into the identified compression stroke cylinder will be in an ignition region, it is possible for starting to be completed swiftly, with ignition failure being prevented.

**[0013]** And in another version of the first preferred embodiment of the invention, the starting device for a direct-injection internal combustion engine has a piston position correcting means for moving the position of the piston of either the identified compression stroke cylinder or the cylinder to enter its compression stroke next after the identified compression stroke cylinder so that the position of the piston becomes such that fuel injected into the cylinder will be in an ignition region when it is determined that the piston position detected by the piston position detecting means is such that fuel injected into the identified compression stroke cylinder will not be in an ignition region. Because by this means it is possible for the position of the piston to be moved so that injected fuel will be in an ignition region, through fuel injection to a cylinder positioned in its compression stroke being carried out immediately at that time, by a subsequent spark-firing a first combustion can be effected quickly and starting completed swiftly.

**[0014]** To achieve the above-mentioned object and other objects, in a second preferred embodiment of the invention, a starting device for a direct-injection internal combustion engine has a cylinder identifying means for performing cylinder identification of the internal combustion engine while the internal combustion engine is stopped; a piston position detecting means for detecting the position of a piston in a cylinder identified by the cylinder identifying means; a start request determining means for determining whether or not there is an engine start request of the internal combustion engine; a combustion parameter setting means for setting a fuel injection quantity and a fuel injection timing in correspondence with the piston position detected by the piston position detecting means so as to suppress abnormal combustion of the injected fuel; and a start control means for controlling fuel injection for the identified cylinder on the basis of the fuel injection quantity

and the fuel injection timing set by the combustion parameter setting means when it is determined by the start request determining means that there is an engine start request of the internal combustion engine.

**[0015]** Accordingly, in a starting device for a direct-injection internal combustion engine of the invention pertaining to the second preferred embodiment, as a result of the provision of the construction described above, by a fuel injection quantity and a fuel injection timing being set so as to suppress abnormal combustion of the injected fuel, when cranking is commenced for starting, because fuel injection is carried out immediately into the identified cylinder at that time, by a subsequent spark-firing a first combustion is effected quickly, and starting can be completed swiftly. That is, with this invention, because as well as it being possible for starting to be completed swiftly fuel can be made to combust surely by spark-firing on starting, it is possible to prevent trouble caused by self-ignition and sudden combustion (for example, an increase in engine vibration, the occurrence of knocking, or carbon getting into the injection hole of a fuel injection valve).

**[0016]** In another version of the second preferred embodiment of the invention, the combustion parameter setting means sets the fuel injection quantity further to the increase side the closer the piston position before starting of the internal combustion engine is to bottom dead center. This is because, in a cylinder stopped in its compression stroke, the closer is the piston position to bottom dead center the greater is the pressure rise of when the piston moves toward top dead center and thus the more likely is self-ignition or sudden combustion to occur. And for a cylinder stopped in its intake stroke, the closer is the piston position to bottom dead center the greater is the amount of residual gas in the cylinder and the less is the amount of fuel from the intake port and thus the more likely is self-ignition to occur. And because the fuel injection quantity is increased to match these tendencies, the temperature in the cylinder is lowered by heat of vaporization of fuel, starting can be completed swiftly, and trouble caused by self-ignition and sudden combustion of the kind described above can be prevented by normal spark-ignition being carried out surely on starting.

**[0017]** In another version of the second preferred embodiment of the invention, the combustion parameter setting means sets a ignition timing so as to suppress abnormal combustion of the injected fuel, and the start control means, when it is determined by the start request determining means that there is an engine start request of the internal combustion engine, controls fuel injection for the identified cylinder on the basis of the fuel injection quantity and the fuel injection timing set by the combustion parameter setting means and then controls ignition for the injected fuel into the identified cylinder on the basis of the ignition timing set by the combustion parameter setting means. In this version, the combustion parameter setting means preferably

sets the ignition timing more to the retard side the closer the piston position before starting of the internal combustion engine is to bottom dead center.

**[0018]** By this means, in this version, by the spark timing being set more to the retard side the closer the piston position is to bottom dead center, trouble caused by self-ignition and sudden combustion of the kind described above can be prevented more surely. For example, for a cylinder stopped in its compression stroke, the closer is the piston position to bottom dead center the greater is the pressure rise of when the piston moves toward top dead center and thus the more rapid is the combustion rate (the combustion speed with respect to crank angle), and, for a cylinder in its intake stroke, the closer is the piston position to bottom dead center the greater is the amount of residual gas in the cylinder and the less is the amount of intake air from the intake port and thus the higher is the temperature in the cylinder during compression and the more rapid is the combustion speed. And because the ignition timing is retarded to match these tendencies, the pressure in the cylinder after sparking is lowered and the combustion rate is suppressed.

**[0019]** In another version of the second preferred embodiment of the invention, there are provided an engine temperature detecting means for detecting an engine temperature of the internal combustion engine, and the combustion parameter setting means sets a basic fuel injection quantity and a basic fuel injection timing in correspondence with the piston position detected by the piston position detecting means and the engine temperature detected by the engine temperature detecting means, and the combustion parameter setting means corrects at least one of the combustion parameters that are the set basic fuel injection quantity and the set basic fuel injection timing for the identified cylinder in correspondence with the piston position detected by the piston position detecting means so as to suppress abnormal combustion of the injected fuel. Also, in this version, the combustion parameter setting means sets a basic ignition timing for the injected fuel into the identified cylinder in correspondence with the piston position detected by the piston position detecting means and the engine temperature detected by the engine temperature detecting means, and the combustion parameter setting means corrects the combustion parameter that is the set basic ignition timing in correspondence with the piston position detected by the piston position detecting means so as to suppress abnormal combustion of the injected fuel.

**[0020]** In the starting device for a direct-injection internal combustion engine of the invention pertaining to this other version of the second preferred embodiment, as a result of the provision of the construction described above, by at least one of the combustion parameters that are the basic fuel injection quantity and the basic fuel injection timing set by the combustion parameter setting means being corrected in correspondence with

the piston position detected by the piston position detecting means so as to suppress abnormal combustion of the injected fuel, when cranking is commenced for starting, because fuel injection to the cylinder into which fuel should be injected is executed immediately at that time, by a subsequent spark-firing a first combustion is effected quickly, and starting can be completed swiftly. That is, with this invention, because as well as it being possible for starting to be completed swiftly fuel can be made to combust surely by spark-firing on starting with abnormal combustion being suppressed, it is possible to prevent trouble caused by self-ignition and sudden combustion.

**[0021]** The present invention will become more fully understood from the detailed description given hereinafter and the accompanying drawing which are given by way of illustration only, and thus are not limitation of the present invention, and wherein:

Fig. 1 is an overall construction diagram showing a starting device for a direct-injection internal combustion engine of a first preferred embodiment of the invention;

Fig. 2 is a flow chart showing an engine stopping routine executed by an Engine Control Unit (hereinafter, ECU) of the first preferred embodiment;

Fig. 3 is a flow chart showing an engine starting routine executed by the ECU of the first preferred embodiment;

Fig. 4 is a flow chart showing an engine starting routine executed by the ECU of the first preferred embodiment;

Fig. 5 is a view illustrating a map for use with High-Octane fuel for determining an ignition region in the first preferred embodiment;

Fig. 6 is a view illustrating a map for use with Regular fuel for determining an ignition region in the first preferred embodiment;

Fig. 7 is a view illustrating effects of an injection quantity and an injection timing on an ignition region of High-Octane fuel in the first preferred embodiment;

Fig. 8 is a view illustrating effects of injection quantity and injection timing on an ignition region of Regular fuel in the first preferred embodiment;

Fig. 9 is a timing chart illustrating an execution of quick start control of the first preferred embodiment;

Fig. 10 is a flow chart showing an engine starting routine executed by an ECU of a second preferred embodiment of the invention;

Fig. 11 is a view illustrating a map for determining an ignition region in the second preferred embodiment;

Fig. 12 is a characteristic chart showing a combustion state of a compression stroke cylinder of when the piston position is 180°CA (Crank Angle) before top dead center (hereinafter, BTDC) on starting in the second preferred embodiment;

Fig. 13 is a characteristic chart showing a combustion state of a compression stroke cylinder of when the piston position is 120°CA BTDC on starting in the second preferred embodiment;

Fig. 14 is a characteristic chart showing a combustion state of a compression stroke cylinder of when the piston position is 90°CA BTDC on starting in the second preferred embodiment;

Fig. 15 is a characteristic chart showing a combustion state of a compression stroke cylinder of when the piston position is 60°CA BTDC on starting in the second preferred embodiment;

Fig. 16 is a view illustrating an effect of spark timing on crank speed and engine vibration in the second preferred embodiment;

Fig. 17 is a characteristic chart showing a combustion state of an intake stroke cylinder of when the piston position of a compression stroke cylinder is 180°CA BTDC on starting in the second preferred embodiment; and

Fig. 18 is a characteristic chart showing a combustion state of an intake stroke cylinder of when the piston position of a compression stroke cylinder is 90°CA BTDC on starting in the second preferred embodiment.

**[0022]** Preferred embodiments of the invention will now be described. A first preferred embodiment of a starting device for a direct-injection internal combustion engine according to the invention for use in an idle-stop vehicle is shown in Fig. 1 through Fig. 9.

**[0023]** In Fig. 1, the reference numeral 1 denotes a direct-injection internal combustion gasoline engine 1 having a four-stroke, inline four-cylinder engine firing at a uniform spacing of 180° crank angle (hereinafter, CA); in each of its cylinders a spark plug 2 is mounted and a fuel injection valve 3 is mounted so as to be capable of injecting fuel directly into the combustion chamber.

**[0024]** The combustion chambers and intake passages and so on of the engine 1 are designed exclusively for direct injection. When fuel is injected in the compression stroke, the injected fuel is moved toward the spark plug 2 by a reverse tumble current created by air entering in the intake stroke, and a mixture close to a theoretical air/fuel ratio is thereby formed around the spark plug 2. By this mixture being combusted, stratified combustion is made possible with the air/fuel ratio of the combustion chamber as a whole being kept extremely lean.

**[0025]** A manual transmission 4 is connected to the engine 1, and this transmission is connected to driving wheels of the vehicle by way of differential gears. A clutch 5 is provided between the engine 1 and the transmission 4, and this clutch 5 controls power transmission from the engine 1 side to the transmission 4 side in correspondence with clutch pedal operations (not shown) of a driver. A permanently-meshing starter 6 is mounted on the engine 1, and a pinion gear 6a of the starter 6

meshes permanently with a flywheel 1a of the engine 1. A one-way clutch (not shown) is mounted on the flywheel 1a; during starting, this one-way clutch effects cranking by transmitting drive from the starter 6 to the engine 1 side, and after starting is completed it idles and thereby prevents the starter 6 being counter-driven by the engine 1.

**[0026]** A motor 11 of the starter 6 is connected to a battery 13 by way of normally-open relay contacts 12a.

A relay coil 12b driving the relay contacts 12a is connected to the battery 13 by way of start contacts (hereinafter, ST contacts) 14a of an ignition switch 14. When the ignition switch 14 is turned to the position of the ST contacts 14a the relay contacts 12a are closed by excitation of the relay coil 12b, the motor 11 and the battery 13 are connected, and the engine 1 is cranked by the starter 6. The relay coil 12b of the starter 6 is connected to the battery 13 by way of relay contacts 15a of a starter controller 15 and ON contacts 14b of the ignition switch 14. A relay coil 15b driving the relay contacts 15a is connected to the battery 13, and excitation of the relay coil 15b is controlled by an ECU 21. Thus, even when the ignition switch 14 is in the position of the ON contacts 14b, when the relay contacts 15a are closed by excitation of the relay coil 15b, the motor 11 and the battery 13 are connected and the engine 1 is cranked.

**[0027]** The ECU (Engine Control Unit) 21 is mounted in a passenger compartment and has input-output devices, memory devices (ROM, RAM, BURAM) used to store control programs and control maps and the like, a central processing unit (CPU), timer counters, and so on. To the input side of the ECU 21 are connected an engine temperature sensor 22 detecting an engine temperature T of the engine 1, a crank angle sensor 23 for outputting a crank angle signal along with rotation of the crankshaft of the engine 1, a cam angle sensor 24 for outputting a signal (hereinafter, TOP signal) in the vicinity of each piston top dead center position along with rotation of a camshaft, a vehicle speed sensor 25 detecting the vehicle speed V, a clutch sensor 26 detecting the operating state of the clutch pedal, an accelerator sensor 27 detecting an accelerator operation level Acc, a shaft position sensor 28 detecting a shaft position of the transmission 4, and other switches and sensors.

**[0028]** To the output side of the ECU 21 are connected the above-mentioned spark plugs 2 and fuel injection valves 3 and also the relay coil 15b of the starter controller 15. On the basis of the detected information the ECU 21 executes various programs for running the engine 1 though fuel injection control and spark timing control and so on.

**[0029]** The ECU 21 also executes automatic stop/start processing for stopping and starting the engine 1 when the vehicle has halted at a traffic signal or the like. And, on starting of the engine, the ECU 21 executes control exclusively for starting, to promote quick starting.

**[0030]** In this direct-injection engine 1, in addition to uniform combustion, wherein fuel is injected during the intake stroke to create a uniform mixture in the combustion chamber, stratified combustion, wherein fuel is injected during the compression stroke and made to combust at an overall air/fuel ratio of an extremely lean mixture, is possible. Stratified combustion is generally conducted at low-speed, low-load operating regions. At this time, with a target mean effective pressure  $P_e$  (manifesting engine load) obtained for example from the accelerator operation level  $Acc$  detected by the accelerator sensor 27 and an engine speed  $N_e$  obtained from the crank angle signal detected by the crank angle sensor 23 in a relatively low region, the ECU 21 executes compression stroke injection to reduce emissions and improve fuel economy. In other regions (for example high-speed and high-load operating regions) it executes intake stroke injection to secure the required engine torque.

**[0031]** Next, automatic stop/start processing of the engine 1, peculiar to an idle-stop vehicle, will be briefly explained.

**[0032]** When the traveling vehicle has halted at a traffic signal or the like, the ECU 21 automatically stops the engine 1 on the basis of preset engine stop conditions being established, and similarly starts the engine 2 on the basis of preset engine start conditions being established, and thereby eliminates emissions and fuel consumption while the vehicle is halted. Set as the engine stop conditions are that the vehicle speed  $V$  detected by the vehicle speed sensor 25 is zero; that no depression of the clutch pedal is being detected by the clutch sensor 26 (i.e. the clutch is engaged); and that the shaft position detected by the shaft position sensor 28 is an N (neutral) position; and when these conditions are satisfied, the ECU 21 recognizes that the engine stop conditions are established and suspends fuel injection control and spark timing control and thereby stops the engine 1. This recognition of the engine stop conditions and this stop control of the engine 1 respectively function as stop condition recognizing means and engine automatic stopping means.

**[0033]** The engine start conditions for automatic starting of the engine are, for example, that depression of the clutch pedal has been detected by the clutch sensor 26 (the clutch is disengaged) and that the shaft position detected by the shaft position sensor 28 is the N position. When these conditions are satisfied, the ECU 21 recognizes that the engine start conditions are established and excites the relay coil 15b of the starter controller 15 and resumes fuel injection control and spark timing control. The determination of whether or not these engine start conditions are established (start condition recognizing means) is equivalent to start request determining means.

**[0034]** Here, the determination by the ECU 21 of whether or not these engine start conditions are established functions as start condition recognizing means.

Because the relay contacts 15a are closed by the excitation of the relay coil 15b, the motor 11 of the starter 6 is connected to the battery 13, cranking of the engine 1 is carried out, and the engine 1 is thereby started so that the vehicle can move off.

**[0035]** Normal engine starting and stopping is the same as in an ordinary vehicle operated by a driver with ordinary driving skill. First, when the ignition switch 14 is turned by the driver to the position of the ST contacts 14a, the motor 11 of the starter 6 is connected to the battery 13 and cranking of the engine 1 is carried out. Along with this cranking, fuel injection control and spark timing control are started by the ECU 21 and the engine 1 is thereby started. On the other hand, when while the engine 1 is running the ignition switch 14 is turned by the driver from the ON contacts 14b to a position of OFF contacts (not shown), fuel injection control and spark timing control of the ECU 21 are ended and the engine 1 stops.

**[0036]** In both the automatic stopping and the manual stopping described above, when the ECU 21 stops the engine 1 it ends fuel injection control and spark timing control in accordance with an engine stop routine shown in Fig. 2, as described below.

**[0037]** The ECU 21 executes the engine stop routine in synchrony with rotation of the engine 1 every 180°CA, and first, in a step S2, determines whether or not the engine is stopped. When the determination is NO (negative), in other words when the engine stop conditions are not established and the ignition switch 14 has not been turned by the driver to the OFF position, an injection command flag  $F_f$  is set in step S4, a stop counter  $C$  is reset in step S6, a spark command flag  $F_i$  is set in step S8, and then the routine is ended. And because on the basis of this setting of an injection command flag  $F_f$  and a spark command flag  $F_i$  the ECU 21 executes fuel injection control and spark timing control, running of the engine 1 continues.

**[0038]** When in step S2 the determination is YES (affirmative), in other words when either the engine stop conditions are established or the ignition switch 14 has been turned to the OFF position by the driver, in step S10 the injection command flag  $F_f$  is cleared and in step S12 the stop counter  $C$  is incremented. Then, in step S14 it is determined whether or not the stop counter  $C$  has reached three, and when this determination is NO processing moves to step S8. When the determination of step S14 is YES, processing moves to step S16 and clears the spark command flag  $F_i$  and ends the routine.

**[0039]** Thus, after the injection command flag  $F_f$  is cleared in step S12 and fuel injection control is stopped, two strokes in the operating cycle of the engine 1 pass and the stop counter  $C$  reaches three before the spark command flag  $F_i$  is cleared in step S16 and spark timing control is stopped. And by the processing of step S14 being carried out, fuel injected in the compression stroke is sparked within one stroke, and fuel injected in the earlier intake stroke also is sparked within two



strokes, and consequently even the fuel in the cylinder into which fuel is injected last when the engine is stopped is surely sparked and combusts. As a result, trouble caused by liquid fuel remaining in combustion chambers, for example fouling of the spark plug 2 at the time of restarting or the exhausting of unburn gas, is prevented.

**[0040]** Next, start control executed by the starting device of the direct-injection engine 1 constructed as described above will be described.

**[0041]** When the starting conditions are established during an automatic engine stop at a traffic signal or the like, or when the ignition switch 14 is turned by the driver to the position of the ST contacts 14a, and cranking of the engine 1 is commenced, the ECU 21 executes an engine start routine shown in Fig. 3 and Fig. 4. First, in a step S22 the ECU 21 reads in information on which cylinder of the stopped engine 1 is in its compression stroke (hereinafter, the compression stroke cylinder) and information relating to the piston position P of that cylinder. And when the ignition switch 14 has been turned by the driver to the position of the ST contacts 14a, it is determined by the start request determining means that there is an engine start request.

**[0042]** This information is computed from the crank angle signal outputted by the crank angle sensor 23 and the TOP signal outputted by the cam angle sensor 24 immediately before the engine stopped, and is kept in memory not only of course during an automatic engine stop but also when the vehicle has been parked and the ignition switch 14 turned to the OFF position. In this preferred embodiment the crank angle sensor 23, the cam angle sensor 24 and the ECU 21 executing the processing of step S22 function as cylinder identifying means.

**[0043]** Here, because in a four-stroke, inline four-cylinder engine one of the cylinders is always in its compression stroke, a compression stroke cylinder is always specified at this time. And the crank angle of this cylinder in the stopped engine concentrates around 90°CA BTDC. This is because in the inline four-cylinder engine of this preferred embodiment a cylinder reaches compression top dead center every 180°CA, and because even if it stops in the vicinity of compression top dead center it will fall back under the compression reaction.

**[0044]** Next, the ECU 21 in step S24 reads in the engine temperature T detected by the engine temperature sensor 22 and in step S26 reads in a knock learned value Kk. The knock learned value Kk is a learned value for setting a basic spark timing to an optimum value just preceding the onset of knocking. That is, as is known, in knock control, the spark timing is feedback-controlled to just before the onset of knocking on the basis of a knock retard level set from the output of a knock sensor (not shown). And in this connection, a knock learned value Kk is suitably learned on the basis of the knock retard level used at this time, and the basic spark timing is corrected in advance on the basis of this knock learned value Kk to eliminate feedback control lag. In other

words the knock learned value Kk assumes a value corresponding to the conditions under which knocking occurs in the engine 1, and because for the same engine the conditions under which knocking occurs vary in correspondence with the octane level of the gasoline used (Regular or High-Octane), the knock learned value Kk can be thought of as an index showing the octane level of the gasoline used.

**[0045]** Next, in step S28 the ECU 21 determines whether or not the knock learned value Kk is larger than a preset map switch determination value K0, and when the determination is YES it is inferred that the gasoline in use is High-Octane and in step S30 the map for High-Octane use shown in Fig. 5 is selected. When in step S28 the determination is NO, it is inferred that the gasoline in use is Regular and in step S32 the map for Regular use shown in Fig. 6 is selected.

**[0046]** Then, in accordance with the selected map, in step S34 it is determined whether or not quick start control can be executed. Quick start control, as will be further discussed below, is processing for effecting a first combustion immediately by injecting fuel into the compression stroke cylinder and sparking it, and to realize this a temperature for vaporizing the fuel and a pressure sufficient for its successful ignition are necessary. For example, when the temperature in the cylinders of the engine 1 on starting is low, or when the piston position P of the compression stroke cylinder is near to top dead center and very little compression is possible and so no temperature rise from compression can be expected either, there will be ignition failure and thus no first combustion will be obtained.

**[0047]** In this connection, in the maps of Fig. 5 and Fig. 6, ignition regions are set on the basis of the engine temperature T, which correlates with the temperature in the cylinders, and the piston position P. As is clear from the figures, the higher is the engine temperature T and the closer is the piston position P to bottom dead center (hereinafter, BDC) of the piston stroke, the higher is the probability of being in the ignition region and thus the more certain is ignition. And as is known, Regular gasoline has the characteristic of igniting more readily than High-Octane gasoline. Consequently, in the map for use with Regular gasoline, the ignition region is larger than in the case of High-Octane gasoline.

**[0048]** The determination of quick start control in step S34 is carried out on the basis of whether or not the respective values lie in the ignition region of the map. Step S34 functions as ignition region determining means. Here, when the engine 1 has been automatically stopped while the vehicle is halted at a traffic signal or the like, because the temperature of the engine itself is high as a result of it having been running, the temperature in the cylinder is amply high due to heat transmission from the cylinder wall, and since as mentioned above there is a high probability of the crank angle being positioned around 90°CA BTDC in the stopped engine, the piston position P is likely to be in



the middle part of the piston stroke. Consequently, in most cases the respective values do lie in the ignition region and the determination of step S34 is YES.

**[0049]** When the determination of step S34 is NO, in step S36 a starting mode is set to normal start control, in step S38 a fuel injection quantity is determined on the basis of the cooling water temperature of the engine 1, in step S40 an injection timing is also determined on the basis of the cooling water temperature, in step S42 an ignition timing is set, and in step S44 start control is executed on the basis of this information. At this time, in the case of automatic starting of the engine 1 on the establishment of the engine start conditions during an automatic stop, cranking of the engine 1 is commenced (in the case of starting initiated by the driver this is not necessary, because cranking has already been commenced) and fuel injection and sparking are executed for the cylinder reaching its intake stroke first on cranking.

**[0050]** Then, in step S46 it is determined whether or not the engine speed  $N_e$  is above a preset full-firing determination value  $N_0$ , and when the determination is NO it is inferred that starting is not complete and processing returns to step S34 and repeats until the determination of step S46 is YES, whereupon the routine ends. Processing then moves to normal engine control, and selects compression stroke injection or intake stroke injection on the basis of the target mean effective pressure  $P_e$  and the engine speed  $N_e$ . And for example when idle running is continued compression stroke injection is set and when sharp acceleration running is called for in response to an acceleration demand from the driver intake stroke injection is set, and control is carried out by a fuel injection quantity and an injection timing and a spark timing corresponding to the respective running state being determined.

**[0051]** When the determination of step S34 is YES, in step S48 the starting mode is set to quick start control, and in step S50 a fuel injection quantity and in step S52 a fuel injection timing and in step S54 an ignition timing are determined. Then, on the basis of this information, in the above-mentioned step S44, start control is executed with the compression stroke cylinder as the object. The fuel injection quantity and the injection timing and the spark timing at this time are different from in the case of the normal start control described above, and are determined as follows.

**[0052]** Since the amount of air in the compression stroke cylinder varies in accordance with the piston position  $P$  and the cylinder temperature, for the fuel injection quantity an optimum value is obtained from a map (not shown) set in correspondence with the piston position  $P$  and the engine temperature  $T$ . And also for the injection timing, an optimum value is similarly obtained from the piston position  $P$  and the engine temperature  $T$ . In each case a map for use with High-Octane gasoline and a map for use with Regular gasoline are provided, and the map to be applied is selected

in the same way as in the map selection carried out by the determination results of step S28. Alternatively, the maps may be not changed in correspondence with the octane level like this and the fuel injection quantity and injection timing obtained from a common map instead.

**[0053]** Here, the relationship between the fuel injection quantity and the injection timing can be expressed as shown in Fig. 7 in the case of High-Octane gasoline and as shown in Fig. 8 in the case of Regular gasoline, and it can be seen that ignition occurs most readily when the fuel injection quantity is at an optimum value (set in correspondence with the amount of air in the cylinder, as mentioned above) and when the injection timing is that of when the piston position  $P$  is close to bottom dead center. While in the setting of the spark timing also, because sparking is carried out immediately after the commencement of cranking like this, differently from in normal starting control, it is set to an optimum value such that the first combustion can be effectively converted into rotation of the engine 1.

**[0054]** When the determination of step S46 is YES, this routine is ended and processing moves to normal engine control. And when the determination of step S46 is NO and starting is not complete, the processing of step S34, step S48 through step S54 and step S44 is repeated and the same control is executed for the cylinder following the cylinder in which the first combustion was obtained as described above. However, because at this time cranking has already commenced and compression takes place from piston bottom dead center, the piston position  $P$  is set to bottom dead center. And because air having been residing in and warmed by the intake passages of the engine 1 is taken into this cylinder, as with the first compression stroke cylinder a considerably high cylinder temperature is obtained. Therefore, for this following cylinder also it is highly likely that the determination in step S34 will be YES, in which case quick start control is executed and rotation of the engine 1 is accelerated by this combustion.

**[0055]** Even if starting is not completed by the combustion of this following cylinder (and the determination of step S46 is NO), because several cylinder of intake air reside in the intake passages of the engine 1, quick start control is also executed with a high cylinder temperature for the cylinder after that, and in most cases starting will be complete within a few strokes. When starting still does not complete, because due to the temperature in the cylinders falling the determination of step S34 becomes NO, processing automatically switches to the normal start control of step S36 onward, and starting continues to be attempted. In this preferred embodiment, the ECU 21 executing the processing of step S44 and step S48 through step S54 functions as start control means.

**[0056]** Next, an execution of the quick start control described above will be explained with reference to the time chart of Fig. 9.

**[0057]** When with the compression stroke cylinder

positioned at a certain crank angle cranking is commenced, fuel injection is carried out immediately thereafter and sparking is carried out immediately after compression top dead center is passed. When ignition is successful and a first combustion takes place, as the pressure in the cylinder increases the engine speed  $N_e$  rises, and when its value reaches the full-firing determination value  $N_0$  the determination that starting is complete is made. In this case, starting can be completed in about 65°CA from the commencement of cranking and in an extremely short time of about 140msec. When starting is not completed by this first combustion, the same start processing is executed with respect to the next cylinder, but even in this case starting can be completed within about twice or three times this time.

**[0058]** As will be clear from the foregoing description, in the starting device of the engine 1 of this first preferred embodiment, because fuel injection and sparking are executed immediately with the compression stroke cylinder of the stopped engine as the object, a first combustion can be effected and starting carried out swiftly. That is, compared to a case wherein as in the related art cylinder identification is carried out when cranking is commenced and fuel injection and sparking are started only when one of the cylinders reaches its intake stroke or its compression stroke after that cylinder identification is finished, the time required for starting can be greatly shortened. Therefore, not only in the case of starting initiated by the driver but also when while the vehicle is halted at a traffic signal or the like the engine start conditions are established and the engine 1 having been automatically stopped is automatically restarted, starting can be completed and the vehicle can move off almost instantaneously, and hence the product value of an idle-stop vehicle can be improved.

**[0059]** Furthermore, because a map (Fig. 5 and Fig. 6) is selected in correspondence with the octane value of the gasoline being used and determination of an ignition region and determination of a fuel injection quantity and an injection timing are carried out in accordance with that map, the number of opportunities for quick start control is maximized with respect to the octane level of the gasoline used and the fuel injection quantity and injection timing in quick start control can be optimized to obtain a first combustion surely, and as a result it is possible for the advantages of the quick start control to be exploited to the utmost.

**[0060]** Now, as mentioned above, the stopping characteristics of the engine 1 are such that there is a high probability of the piston position  $P$  of the compression stroke cylinder being held to a low position favorable to the execution of quick start control; however, very occasionally the piston of the compression stroke cylinder may for some reason stop in an unfavorable piston position  $P$  near to compression top dead center. To overcome this, processing for using the permanently-meshing starter 6 to correct the piston position  $P$  to a favorable position may be added. Since this correction

processing will lead to a delay in starting if carried out after the commencement of cranking, it should be implemented on stopping of the engine.

**[0061]** For example, when the piston position  $P$  is too high when the engine 1 is stopped by the engine stopping routine of Fig. 2, the starter 6 is operated to move the crank angle to an optimum piston position  $P$ . As the piston position  $P$  at this time, for example the vicinity of bottom dead center, where a full combustion is possible even if the cylinder temperature is low, is set. This control for moving the piston position  $P$  is equivalent to piston position correcting means.

**[0062]** Because the drive direction of the starter 6 is limited to forward rotation, the engine 1 is moved in the forward direction of the crank angle to make the next cylinder the compression stroke cylinder. When this is done, since cranking can always be commenced from an optimum piston position  $P$ , even at lower cylinder temperatures it is determined that the respective values lie in the ignition region, and thus the number of opportunities for quick start control can be greatly increased.

**[0063]** In the foregoing description of the first preferred embodiment, quick start control was executed after it was determined whether or not conditions in the compression stroke cylinder lie in an ignition region on the basis of the engine temperature  $T$  and the piston position  $P$ ; however, it is not always necessary for this determination to be carried out, and for example quick start control may be executed with respect to the compression stroke cylinder unconditionally and then normal start control switched to thereafter if the engine fails to start.

**[0064]** Next, a second preferred embodiment of the invention applied to a starting device for a direct-injection internal combustion engine used in an idle-stop vehicle will be described.

**[0065]** The overall construction of this second preferred embodiment is the same as the overall construction of the first preferred embodiment and therefore will not be described again here. Also, the automatic stop processing, the engine stop conditions, and the engine start conditions of the engine 1 peculiar to an idle-stop vehicle are the same as in the first preferred embodiment and therefore will not be described again here.

**[0066]** Now, start control executed by a starting device for a direct-injection internal combustion engine 1 pertaining to the second preferred embodiment will be described.

**[0067]** When the starting conditions are established during an automatic engine stop at a traffic signal or the like, or when the ignition switch 14 is turned by the driver to the position of the ST contacts 14a, and cranking of the engine 1 is commenced, the ECU 21 executes an engine start routine shown in Fig. 10. First, in a step S102 the ECU 21 reads in information on which cylinder of the stopped engine 1 is in its compression stroke (hereinafter, the compression stroke cylinder) and information relating to the piston position  $P$  of that cylinder.

Because in a four-stroke, inline four-cylinder engine one of the cylinders is always in its compression stroke, a compression stroke cylinder is always specified at this time, and since the piston experiences a compression reaction at compression top dead center there is a high probability of the piston position P concentrating around 90°CA BTDC.

[0068] This information on the compression stroke cylinder and its piston position P is computed from the crank angle signal outputted by the crank angle sensor 23 and the TOP signal outputted by the cam angle sensor 24 immediately before the engine stopped, and is kept in memory not only of course during an automatic engine stop but also when the vehicle has been parked and the ignition switch 14 turned to the OFF position. In this second preferred embodiment the crank angle sensor 23, the cam angle sensor 24 and the ECU 21 executing the processing of step S102 function as piston position detecting means.

[0069] Then, in step S104 the ECU 21 reads in the engine temperature T detected by the engine temperature sensor 22 and in step S106 determines whether or not it is possible to execute quick start control with respect to the current compression stroke cylinder. As will be discussed below, quick start control is processing for effecting a first combustion immediately by injecting fuel into the compression stroke cylinder and sparking it, and to realize this a temperature for vaporizing the fuel and a pressure sufficient for its successful ignition are necessary, and for example when the temperature of gas remaining in the compression stroke cylinder is low or the piston position P is near to top dead center and no substantial compression is possible there will be ignition failure and thus no first combustion will be obtained.

[0070] In this connection, in step S106, it is determined for example in accordance with the map shown in Fig. 11 whether or not the engine temperature T, which correlates with the temperature in the cylinders, and the piston position P lie within an ignition region. This step S106 functions as ignition region determining means. Alternatively, since even under the same conditions ignitability varies in correspondence with the octane level of the gasoline used, maps having different characteristics corresponding to different gasoline may be used.

[0071] Here, when the engine 1 has been automatically stopped while the vehicle is halted at a traffic signal or the like, because the temperature of the engine itself is high as a result of it having been running, the temperature in the cylinder is amply high due to heat transmission from the cylinder wall, and since as mentioned above there is a high probability of the piston position P concentrating around 90°CA BTDC in the stopped engine, in most cases the respective values do lie in the ignition region and the determination of step S106 is YES. The step S106 has a function of an ignition region determining means.

[0072] When the determination of step S106 is NO, in step S108 a starting mode is set to normal start control, wherein fuel injection is carried out in the intake stroke as in an ordinary engine, in step S110 a fuel injection quantity is determined on the basis of the cooling water temperature of the engine 1, in step S112 an injection timing is also determined on the basis of the cooling water temperature, in step S114 an ignition timing is set, and in step S116 start control is executed on the basis of this information. At this time, in the case of automatic starting of the engine 1 on the establishment of the engine start conditions during an automatic stop, cranking of the engine 1 is commenced (in the case of starting initiated by the driver this is not necessary, because cranking has already been commenced) and fuel injection and sparking are executed for the cylinder reaching its intake stroke first on cranking.

[0073] Then, in step S118 it is determined whether or not the engine speed Ne is above a preset full-firing determination value N0, and when the determination is NO it is inferred that starting is not complete and processing returns to step S106 and repeats until the determination of step S118 is YES, whereupon the routine ends. Processing then moves to normal engine control, and selects compression stroke injection or intake stroke injection on the basis of the target mean effective pressure Pe and the engine speed Ne, and for example when idle running is continued compression stroke injection is set and when sharp acceleration running is called for in response to an acceleration demand from the driver intake stroke injection is set, and control is carried out by a fuel injection quantity and an injection timing and a spark timing corresponding to the respective running state being determined.

[0074] When the determination of step S106 is YES, in step S120 the starting mode is set to quick start control, and in step S122 a fuel injection quantity and in step S124 a fuel injection timing and in step S126 an ignition timing are determined, and then on the basis of this information, in the above-mentioned step S116, start control is executed with the compression stroke cylinder as the object. The fuel injection quantity and the injection timing and the spark timing at this time are different from in the case of the normal start control described above, and are determined as follows.

[0075] First, the determination of the fuel injection quantity and the injection timing will be discussed. Now, even with the premise that the engine temperature T and the piston position P lie within the ignition region as described above, when due to compression pressure a precursor reaction of the injected fuel progresses and the fuel self-ignites before it is ignited by the spark plug 2, not only is an effective torque not produced but also engine vibration and knocking may result. Fig. 12 through Fig. 15 are characteristic charts showing combustion states of a compression stroke cylinder of when the engine is started from different piston positions P (180°CA BTDC, 120°CA BTDC, 90°CA BTDC, 60°CA

BTDC). As is clear from a comparison of these figures, the tendency toward self-ignition becomes more marked the closer the piston position P is to bottom dead center (180°CA BTDC). This is because due for example to the pressure rise on compression becoming larger and the time to sparking becoming longer, conditions conducive to progressing of a precursor reaction prevail.

**[0076]** For the fuel injection quantity, as is clear for example from Fig. 12, relatively increasing this so as to obtain fuel-cooling makes it easier to effect normal spark-ignition. For the injection timing, as is clear from Fig. 12 through Fig. 15, the optimum injection timing varies depending on the piston position P. And because these characteristics vary from engine to engine, the maps are preset in correspondence with engine type.

**[0077]** Accordingly, in starting from the piston positions P mentioned above (180°CA BTDC, 120°CA BTDC, 90°CA BTDC, 60°CA BTDC), the fuel injection quantity and the injection timing are set to for example point A in the spark-ignition region shown in the respective figure. However, as a condition on the point A relating to the injection timing, it is necessary for the injection timing to be kept to a later angle than the timing (for example 140°CA BTDC) at which the intake valve is closed, as shown in Fig. 12. This would be the same even if the spark-ignition region extended to an earlier angle than the valve-closure timing. This condition on the injection timing arises from the fact that substantial compression starts from when the intake valve is closed and the fact that a problem of injected fuel flowing back into the intake passage occurs when fuel is injected before the intake valve is closed.

**[0078]** Because as mentioned above the piston position P concentrates around 90°CA BTDC, starting frequently commences from the piston position P of 90°CA BTDC of Fig. 14, and conversely the piston position P of 180°CA BTDC of Fig. 12, which is such that the preceding cylinder is at top dead center and under a compression reaction, hardly ever arises.

**[0079]** On the other hand, because for the same piston position P the higher the engine temperature T is the more readily self-ignition occurs, the characteristics of Fig. 12 through Fig. 15 vary with the engine temperature T. Accordingly, for example when the engine temperature T is high, it is necessary for this to be adjusted to by the point A being shifted in fuel injection quantity to the increase side and being shifted in injection timing in a direction corresponding with the characteristics of the engine.

**[0080]** Similarly, because for the same piston position P the lower the octane level of the gasoline used is the more readily self-ignition occurs, the characteristics of Fig. 12 through Fig. 15 vary with the gasoline used. And accordingly, for example when Regular gasoline, which self-ignites readily, is used, it is necessary for this to be adjusted to by the point A being shifted in fuel injection quantity to the increase side and being shifted

in injection timing to the later side.

**[0081]** Thus it is necessary for the fuel injection quantity and the injection timing to be determined in correspondence with the piston position P, the engine temperature T and the gasoline used G, and in step S122 and step S124 the fuel injection quantity and the injection timing are determined from maps set on the basis of these characteristics (for example the characteristics of Fig. 12 through Fig. 15). It may not always be necessary for all three of these factors to be taken into account, and for example setting corresponding to the gasoline used G may be omitted.

**[0082]** As for the spark timing, Fig. 16 shows the effect of spark timing on crank speed and engine vibration, and it can be seen from this figure that on the later side of compression top dead center engine vibration is sharply suppressed and a relatively high crank speed is obtained and combustion pressure is efficiently conveyed into rotation of the crank. For example the spark timing is fixed to within a range of about 0° to 15°CA after top dead center (hereinafter, ATDC) and maps associated with the above-mentioned three factors (the piston position P, the engine temperature T and the gasoline used G) are prepared and in step S126 under conditions liable to result in rapid combustion (because the piston position P is near to bottom dead center of the piston stroke and with a normal spark timing the cylinder pressure would become high) the spark timing is retarded toward 15°CA ATDC, by which time the cylinder pressure has fallen. And conversely the more that conditions are not liable to result in rapid combustion (because the piston position P is near to top dead center of the piston stroke and even with a normal spark timing the cylinder pressure would not become that high) the nearer the spark timing is set to 0°CA ATDC. For a cylinder wherein the piston position P is near to bottom dead center of the piston stroke or in its intake stroke on starting, the spark timing is preferably set to the ATDC side.

**[0083]** On the basis of this information start control is executed for the compression stroke cylinder (the first compression stroke cylinder) in step S116, and when the determination of step S118 is YES, this routine is ended and processing moves to normal engine control. Immediately after processing moves from start control to normal control, irrespective of the running state, compression stroke injection is temporarily set, to prevent wasteful racing of the engine.

**[0084]** When the determination of step S118 is NO and starting has not completed, by the processing of step S122 through step S126 via step S106 and step S120, the same control is executed for the second cylinder, that is, the cylinder which follows the compression stroke cylinder wherein a first combustion was effected as described above and was in its intake stroke while the engine was stopped (hereinafter called the intake stroke cylinder; this intake stroke cylinder is the cylinder which enters its compression stroke straight after the

first compression stroke cylinder and can alternatively be called the second compression stroke cylinder). However, for this intake stroke cylinder, because compared to the compression stroke cylinder the following points are different, the fuel injection quantity and the injection timing and the spark timing are determined in accordance with maps set taking into account these points of difference.

**[0085]** Whereas in the compression stroke cylinder compression begins from part-way through the compression stroke, in the intake stroke cylinder compression always begins from bottom dead center. Consequently, the phenomenon of the self-ignition region changing due to changes in compression state corresponding to the piston position *P* as in the compression stroke cylinder does not occur, and in that sense it is not necessary for the piston position *P* to be considered in the setting of the fuel injection quantity and the injection timing. However, because the intake stroke cylinder while the engine is stopped is part-way through the intake stroke, combustion is conducted with low-temperature gas from the intake port mixed with residual gas already present in the cylinder. And the cylinder gas temperature after this mixing changes with the amount of residual gas from when the engine stopped, or in other words the piston position *P* of the intake stroke cylinder, and along with that the liability to self-ignition and rapid combustion changes.

**[0086]** Fig. 17 and Fig. 18 are characteristic charts showing combustion states of the intake stroke cylinder on starting from different piston positions *P* (compression stroke cylinder at 180°C CA BTDC, 90°C CA BTDC). When as shown in Fig. 17 the piston position *P* of the intake stroke cylinder is top dead center, the proportion of residual gas is 0% and that of new intake air is 100%, and as a result the cylinder gas temperature is low and self-ignition and rapid combustion do not occur. As the piston position *P* of the intake stroke cylinder approaches bottom dead center the proportion of residual gas increases and that of new intake air decreases, and consequently the cylinder gas temperature rises and self-ignition and rapid combustion become more liable to occur. For example, when the piston position *P* of the intake stroke cylinder is about mid-way through the intake stroke, as shown in Fig. 18, due to increased cylinder gas temperature the self ignition region occupies most of the chart.

**[0087]** That is, because in this intake stroke cylinder the cylinder gas temperature undergoes an influence of the piston position *P* and does not simply correlate with the engine temperature *T*, it is necessary to take into account the piston position *P* to reflect the cylinder gas temperature in the fuel injection quantity and the injection timing. Therefore, in step S122 and step S124, the fuel injection quantity, the injection timing and the spark timing are determined from maps (naturally having different characteristics from the compression stroke cylinder) set on the basis of the piston position *P* (for

example the characteristics of Fig. 17 and Fig. 18), the engine temperature *T* and the gasoline used *G*.

**[0088]** And when the intake stroke cylinder reaches its compression stroke, start control is executed in step S116 on the basis of this information. In most cases starting is completed by the combustion of the compression stroke cylinder and the intake stroke cylinder described above and the ECU 21 makes a YES determination in step S118 and ends the routine. When starting is still not completed processing returns to step S106, but as long as the quick starting conditions are satisfied in step S106 quick start control is executed for the third and fourth cylinders by the processing of step S120 onward and starting continues to be attempted. In these cylinders, because the proportion of new intake air becomes 100% and also the engine speed *N<sub>e</sub>* has already risen to some extent, the probability of self-ignition is low. In the second preferred embodiment, the ECU 21 executing the processing of step S122 through step S126 functions as combustion parameter setting means.

**[0089]** As will be clear from the foregoing description, in the starting device of the engine 1 of this second preferred embodiment, because fuel injection and sparking are carried out immediately with the compression stroke cylinder and the intake stroke cylinder of the stopped engine 1 as objects, a first combustion can be effected quickly and the engine started swiftly. Therefore, not only in the case of starting initiated by the driver but also when at a traffic signal or the like the engine start conditions are established and the engine 1 is automatically restarted, starting can be completed almost instantaneously, and hence the product value of an idle-stop vehicle can be improved.

**[0090]** Furthermore, as described above, on the basis of the piston position *P*, the engine temperature *T* and the gasoline used *G*, which correlate with the likelihood of self-ignition, the fuel injection quantity is set higher and the spark timing later the more conducive conditions are to self-ignition, and the injection timing is set using a map specific to that engine. Consequently, normal spark-ignition can be effected surely to start the engine 1, and it is possible to prevent for example an increase in engine vibration, the occurrence of knocking, or carbon getting into the injection holes of the fuel injection valves 3.

**[0091]** In the foregoing description of the second preferred embodiment, quick start control was executed after it was determined whether or not conditions in the compression stroke cylinder lay in an ignition region on the basis of the engine temperature *T* and the piston position *P*; however, it is not always necessary for this determination to be carried out, and for example quick start control may be executed with respect to the compression stroke cylinder and the intake stroke cylinder unconditionally and then normal start control switched to thereafter if the engine fails to start.

**[0092]** And although in this second preferred

embodiment quick start control was executed with respect to both the compression stroke cylinder and the intake stroke cylinder, alternatively quick start control may be executed with respect to the intake stroke cylinder without any start control at all being executed with respect to the compression stroke cylinder. And when the result of the execution of step S106 is that the determination of step S106 is NO, in step S108, instead of normal start control, wherein fuel is injected in the intake stroke as in an ordinary engine, the following control may be carried out. That is, when in the ignition region determination the engine temperature T condition is satisfied and only the piston position P condition is not satisfied, by quick start control being carried out with respect to the following intake stroke cylinder (the second compression stroke cylinder), it is possible for starting to be completed almost instantaneously.

[0093] The description of the presently preferred embodiments of the invention ends here; however, the invention is not limited to these preferred embodiments. For example, although in the preferred embodiments described above the invention is applied to a starting device for a direct-injection engine 1 for use in an idle-stop vehicle, it may also be applied to a starting device for a direct-injection engine for use in an ordinary vehicle or to a starting device for a direct-injection engine for use in a hybrid vehicle. In this case, in an ordinary vehicle it is possible to improve startability and in a hybrid vehicle it is possible in addition to that to start the engine swiftly for example at times of acceleration and thereby realize good acceleration response.

[0094] And, although in the preferred embodiments described above the invention was applied to an inline four-cylinder direct-injection gasoline engine 1 the cylinder layout is not limited to this; and because if there are four or more cylinders there is always a cylinder positioned in its compression stroke when the engine is stopped, if quick start control is executed for that cylinder it is possible to achieve the same effects as in the preferred embodiments. In an engine such as a V-8 wherein two cylinders are positioned in their compression strokes in the stopped engine, quick start control should be executed with respect to the cylinder with the lower piston position P. In a three-cylinder engine it is possible for there to be a stopped state wherein no cylinder is positioned in its compression stroke; in this case, normal start control should be executed when that happens, and either quick start control executed only when a cylinder is stopped in its compression stroke or the piston position moved with the starter 6 as described above.

[0095] The invention being thus described, it will be obvious that the same may be varied in many ways. Such variation are not to be regarded as a departure from the spirit and scope of the invention, and all such modification as would be obvious to one skilled in the art are intended to be included within the scope of the following claims.

## Claims

1. A starting device for a direct-injection internal combustion engine (1), wherein fuel can be injected into cylinders directly, comprising:

a cylinder identifying means for performing cylinder identification of the internal combustion engine while the internal combustion engine is stopped;

a start request determining means for determining whether there is an engine start request of the internal combustion engine; and

a start control means for injecting fuel into a compression stroke cylinder identified by the cylinder identifying means when it is determined by the start request determining means that there is an engine start request of the internal combustion engine.

2. The starting device for a direct-injection internal combustion engine (1) according to claim 1, comprising:

an engine temperature detecting means (22) for detecting an engine temperature of the internal combustion engine;

a piston position detecting means for detecting the position of a piston in the identified compression stroke cylinder; and

a ignition region determining means for determining on the basis of the engine temperature detected by the engine temperature detecting means and the piston position detected by the piston position detecting means whether or not fuel injected into the identified compression stroke cylinder will be in an ignition region.

3. The starting device for a direct-injection internal combustion engine (1) according to claim 1 or 2, wherein the start control means controls fuel injection for the identified compression stroke cylinder so that quick starting is performed when it is determined that fuel injected into the identified compression stroke cylinder will be in an ignition region, and the start control means controls fuel injection for an intake stroke cylinder identified by the cylinder identifying means during its intake stroke so that normal starting is performed when it is determined that fuel injected into the identified compression stroke cylinder will not be in an ignition region.

4. The starting device for a direct-injection internal combustion engine (1) according to claim 2 or 3, further comprising:

a piston position correcting means for moving the position of the piston of either the identified



compression stroke cylinder or the cylinder to enter its compression stroke next after the identified compression stroke cylinder so that the position of the piston becomes such that fuel injected into the cylinder will be in an ignition region when it is determined that the piston position detected by the piston position detecting means is such that fuel injected into the identified compression stroke cylinder will not be in an ignition region.

5. The starting device for a direct-injection internal combustion engine (1) according to any of claims 1 to 4, further comprising:

a stop condition recognizing means for determining whether or not engine automatic stop conditions are established;

an automatic engine stopping means for automatically stopping the internal combustion engine when it is determined by the stop condition recognizing means that the automatic engine stop conditions are established; and a start condition determining means for determining whether or not engine automatic start conditions are established when the internal combustion engine has been automatically stopped by the automatic engine stopping means,

wherein the start request determining means determines that there is an engine start request when it is determined by the start condition determining means that the engine automatic start conditions are established.

6. The starting device for a direct-injection internal combustion engine (1) according to any of claims 1 to 5, wherein the start request determining means determines that there is an engine start request when an ignition switch (14) provided in a vehicle in which the internal combustion engine is mounted is turned to a start position by a driver.

7. A starting device for a direct-injection internal combustion engine (1), comprising:

a cylinder identifying means for performing cylinder identification of the internal combustion engine while the internal combustion engine is stopped;

a piston position detecting means for detecting the position of a piston in a cylinder identified by the cylinder identifying means;

a start request determining means for determining whether or not there is an engine start request of the internal combustion engine;

a combustion parameter setting means for setting a fuel injection quantity and a fuel injection

timing in correspondence with the piston position detected by the piston position detecting means so as to suppress abnormal combustion of the injected fuel; and

a start control means for controlling fuel injection for the identified cylinder on the basis of the fuel injection quantity and the fuel injection timing set by the combustion parameter setting means when it is determined by the start request determining means that there is an engine start request of the internal combustion engine.

8. The starting device for a direct-injection internal combustion engine (1) according to claim 7, further comprising:

an engine temperature detecting (22) means for detecting an engine temperature of the internal combustion engine; and

an ignition region determining means for determining on the basis of the engine temperature detected by the engine temperature detecting means and the piston position detected by the piston position detecting means whether or not fuel injected into the identified compression stroke cylinder will be in an ignition region.

9. The starting device for a direct-injection internal combustion engine (1) according to claim 7 or 8, wherein the combustion parameter setting means sets the fuel injection quantity further to increase side the nearer the piston position before starting of the internal combustion engine is to bottom dead center.

10. The starting device for a direct-injection internal combustion engine (1) according to any of claims 7 to 9, wherein the combustion parameter setting means sets a ignition timing so as to suppress abnormal combustion of the injected fuel, and the start control means, when it is determined by the start request determining means that there is an engine start request of the internal combustion engine, controls fuel injection for the identified cylinder on the basis of the fuel injection quantity and the fuel injection timing set by the combustion parameter setting means and then controls ignition for the injected fuel into the identified cylinder on the basis of the ignition timing set by the combustion parameter setting means.

11. The starting device for a direct-injection internal combustion engine according to any of claims 7 to 10, wherein the combustion parameter setting means sets the ignition timing further to the retard side the nearer the piston position before starting of the internal combustion engine is to bottom dead



center.

12. The starting device for a direct-injection internal combustion engine (1) according to any of claims 7 to 11, further comprising:

an engine temperature detecting means (22) for detecting an engine temperature of the internal combustion engine, wherein the combustion parameter setting means sets a basic fuel injection quantity and a basic fuel injection timing in correspondence with the piston position detected by the piston position detecting means and the engine temperature detected by the engine temperature detecting means, and the combustion parameter setting means corrects at least one of the combustion parameters that are the set basic fuel injection quantity and the set basic fuel injection timing for the identified cylinder in correspondence with the piston position detected by the piston position detecting means so as to suppress abnormal combustion of the injected fuel.

13. The starting device for a direct-injection internal combustion engine (1) according to any of claims 7 to 12, wherein the combustion parameter setting means sets a basic ignition timing for the injected fuel into the identified cylinder in correspondence with the piston position detected by the piston position detecting means and the engine temperature detected by the engine temperature detecting means, and the combustion parameter setting means corrects the combustion parameter that is the set basic ignition timing in correspondence with the piston position detected by the piston position detecting means so as to suppress abnormal combustion of the injected fuel.

14. A starting device for a direct-injection internal combustion engine (1) according to any of claims 7 to 13, wherein the cylinder identifying means identifies a first compression stroke cylinder in its compression stroke and a second compression stroke cylinder to enter its compression stroke next after the first compression stroke cylinder on starting while the engine is stopped, and the combustion parameter setting means sets respective a fuel injection quantity and a fuel injection timing for the second compression stroke cylinder in correspondence with the piston position detected by the piston position detecting means so as to suppress abnormal combustion of the injected fuel, and the start control means controls fuel injection for the second compression stroke cylinder on the basis of the fuel injection quantity and the fuel injection timing set by the combustion parameter setting means when it is determined by the start request determining means

that there is an engine start request of the internal combustion engine.

15. The starting device for a direct-injection internal combustion engine (1) according to any of claims 7 to 14, wherein the cylinder identifying means identifies a first compression stroke cylinder in its compression stroke and a second compression stroke cylinder to enter its compression stroke next after the first compression stroke cylinder on starting while the engine is stopped, and the combustion parameter setting means sets respective a fuel injection quantity and a fuel injection timing for each of these cylinders in correspondence with the piston position detected by the piston position detecting means so as to suppress abnormal combustion of the injected fuel, and the start control means, when it is determined by the start request determining means that there is an engine start request of the internal combustion engine, controls fuel injection for the first compression stroke cylinder on the basis of the fuel injection quantity and the fuel injection timing set by the combustion parameter setting means and then controls fuel injection for the second compression stroke cylinder on the basis of the fuel injection quantity and the fuel injection timing set by the combustion parameter setting means.

16. The starting device for a direct-injection internal combustion engine (1) according to any of claims 7 to 15, wherein the combustion parameter setting means sets a fuel injection quantity and a fuel injection timing on the basis of a plurality of preset maps showing combustion states of the injected fuel.

17. The starting device for a direct-injection internal combustion engine (1) according to any of claims 7 to 16, wherein abnormal combustion of the injected fuel is either one of a state such that the combustion speed of the fuel after it is ignited is rapid and a state such that self ignition of the fuel occurs before ignition induced by igniting.

18. A start control method for a direct-injection internal combustion engine (1), comprising the steps of:

performing cylinder identification of the internal combustion engine while the internal combustion engine is stopped;  
determining whether or not there is an engine start request of the internal combustion engine;  
and  
injecting fuel into an identified compression stroke cylinder when it is determined that there is an engine start request of the internal combustion engine.

19. The start control method for a direct-injection inter-

nal combustion engine (1) according to claim 18, comprising the steps of:

detecting an engine temperature of the internal combustion engine; 5  
 detecting the position of a piston in the identified compression stroke cylinder; and  
 determining whether or not fuel injected into the identified compression stroke cylinder will be in an ignition region on the basis of the detected engine temperature and the detected piston position. 10

20. The start control method for a direct-injection internal combustion engine (1) according to claim 18 or 19, wherein controlling fuel injection for the identified compression stroke cylinder so that quick starting is performed when it is determined that fuel injected into the identified compression stroke cylinder will be in an ignition region, and controlling fuel injection for an intake stroke cylinder identified by the cylinder identifying means during its intake stroke so that normal starting is performed when it is determined that fuel injected into the identified compression stroke cylinder will not be in an ignition region. 15 20 25

21. A start control method for a direct-injection internal combustion engine (1), comprising the steps of: 30

performing cylinder identification of the internal combustion engine while the internal combustion engine is stopped;  
 detecting the position of a piston in an identified cylinder; 35  
 determining whether or not there is an engine start request of the internal combustion engine;  
 setting a fuel injection quantity and a fuel injection timing in correspondence with the detected piston position so as to suppress abnormal combustion of the injected fuel; and 40  
 controlling fuel injection for the identified cylinder on the basis of the set fuel injection quantity and the set fuel injection timing when it is determined that there is an engine start request of the internal combustion engine. 45

22. The start control method for a direct-injection internal combustion engine (1) according to claim 21, wherein setting a ignition timing so as to suppress abnormal combustion of the injected fuel, and controlling fuel injection for the identified cylinder on the basis of the set fuel injection quantity and the set fuel injection timing and then controlling ignition for the injected fuel into the identified cylinder on the basis of the set ignition timing when it is determined that there is an engine start request of the internal combustion engine. 50 55

23. The start control method for a direct-injection internal combustion engine (1) according to claim 21 or 22, further comprising the steps of:

detecting an engine temperature of the internal combustion engine; and  
 setting a basic fuel injection quantity and a basic fuel injection timing for the identified cylinder in correspondence with the detected piston position and the detected engine temperature, correcting at least one of the combustion parameters that are the set basic fuel injection quantity and the set basic fuel injection timing in correspondence with the detected piston position so as to suppress abnormal combustion of the injected fuel.

24. The start control method for a direct-injection internal combustion engine (1) according to any of claims 21 to 23, wherein setting a basic ignition timing for the injected fuel into the identified cylinder in correspondence with the detected piston position and the detected engine temperature, and correcting the combustion parameter that is the set basic spark timing in correspondence with the detected piston position so as to suppress abnormal combustion of the injected fuel.

Fig. 1

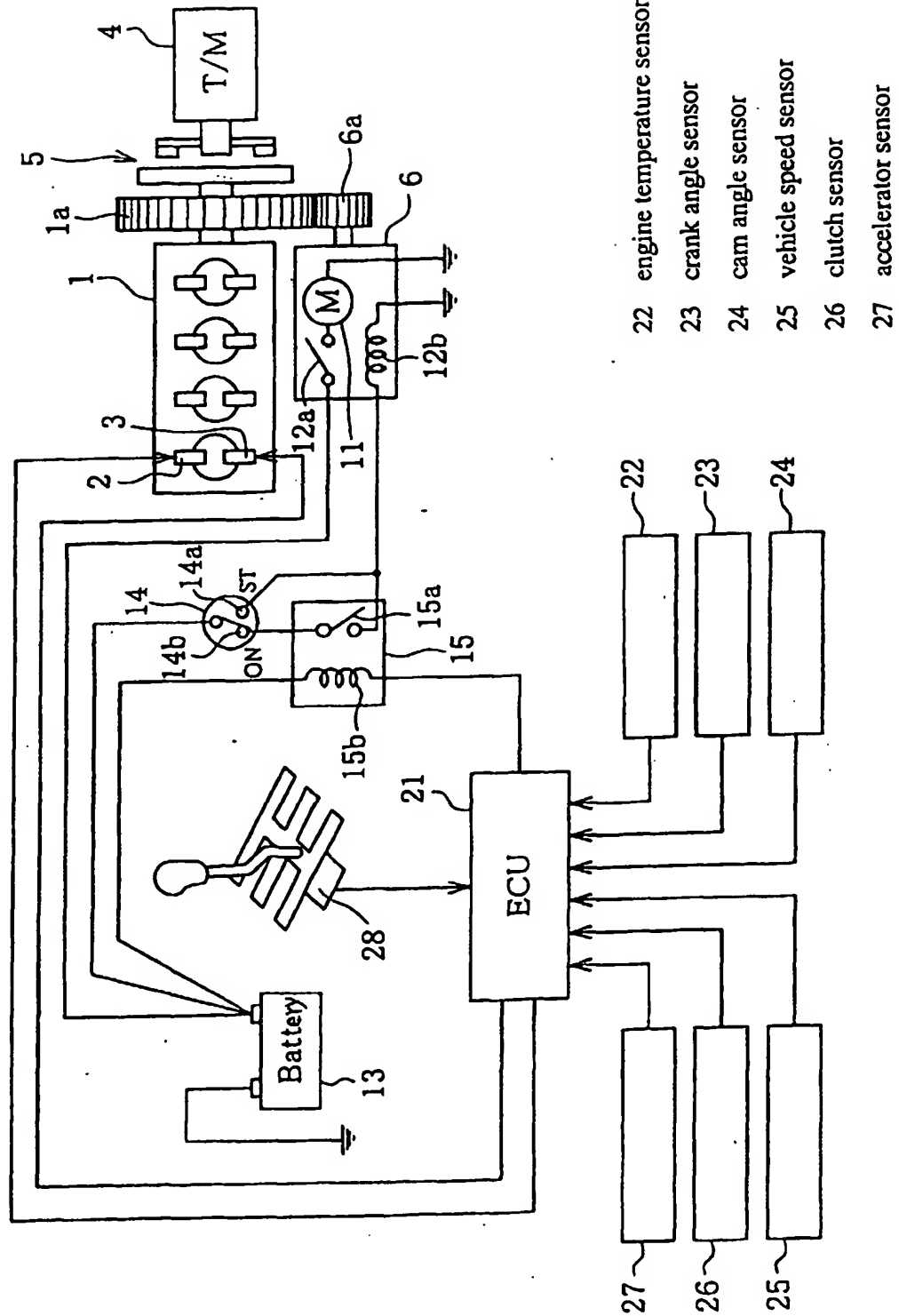


Fig. 2

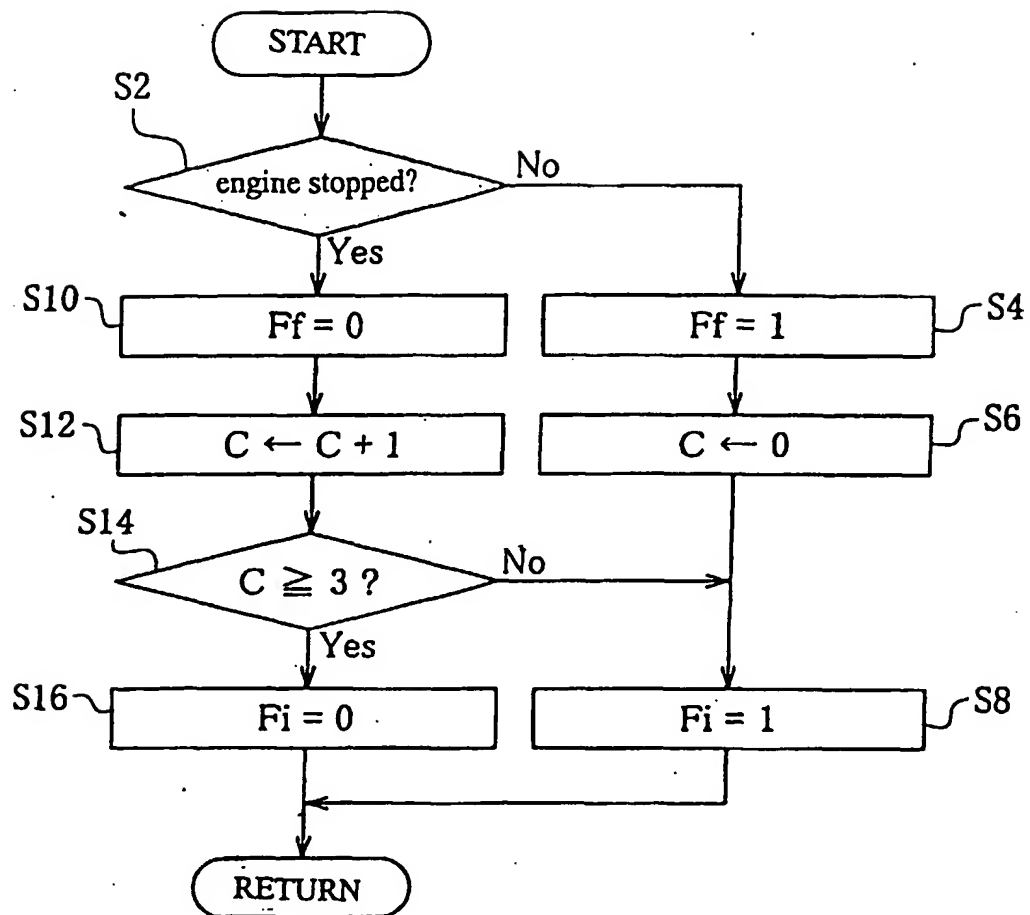


Fig. 3

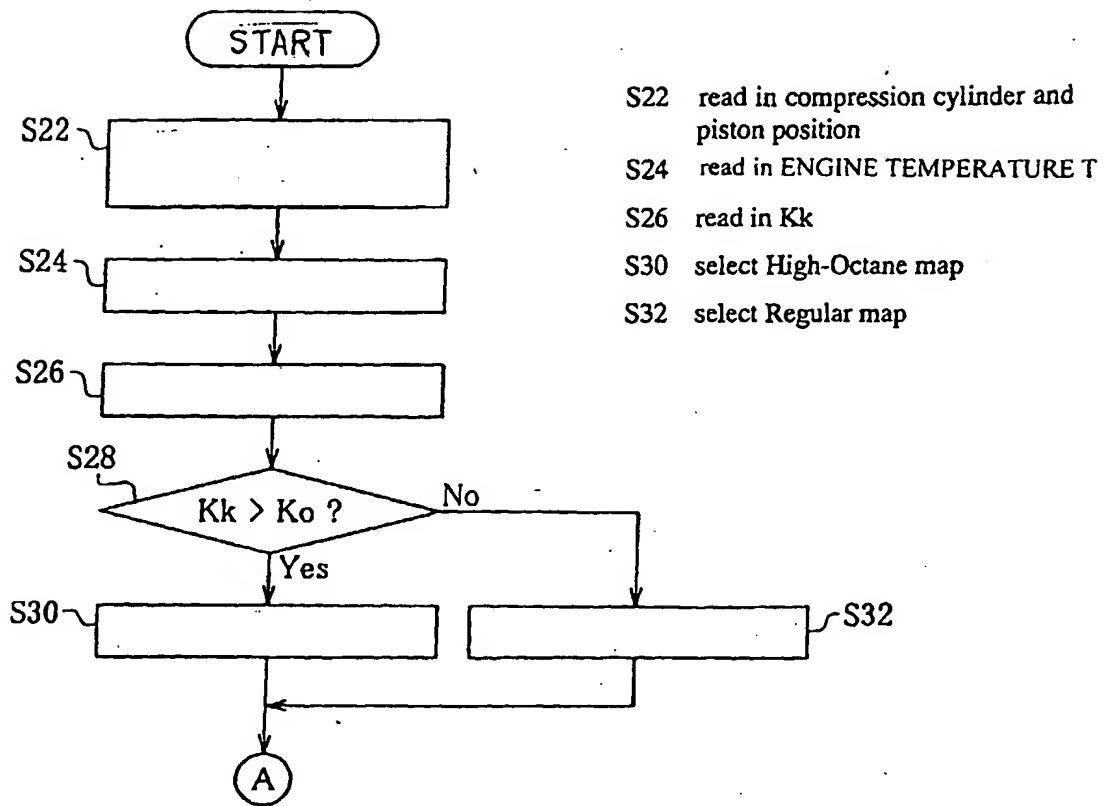


Fig. 4

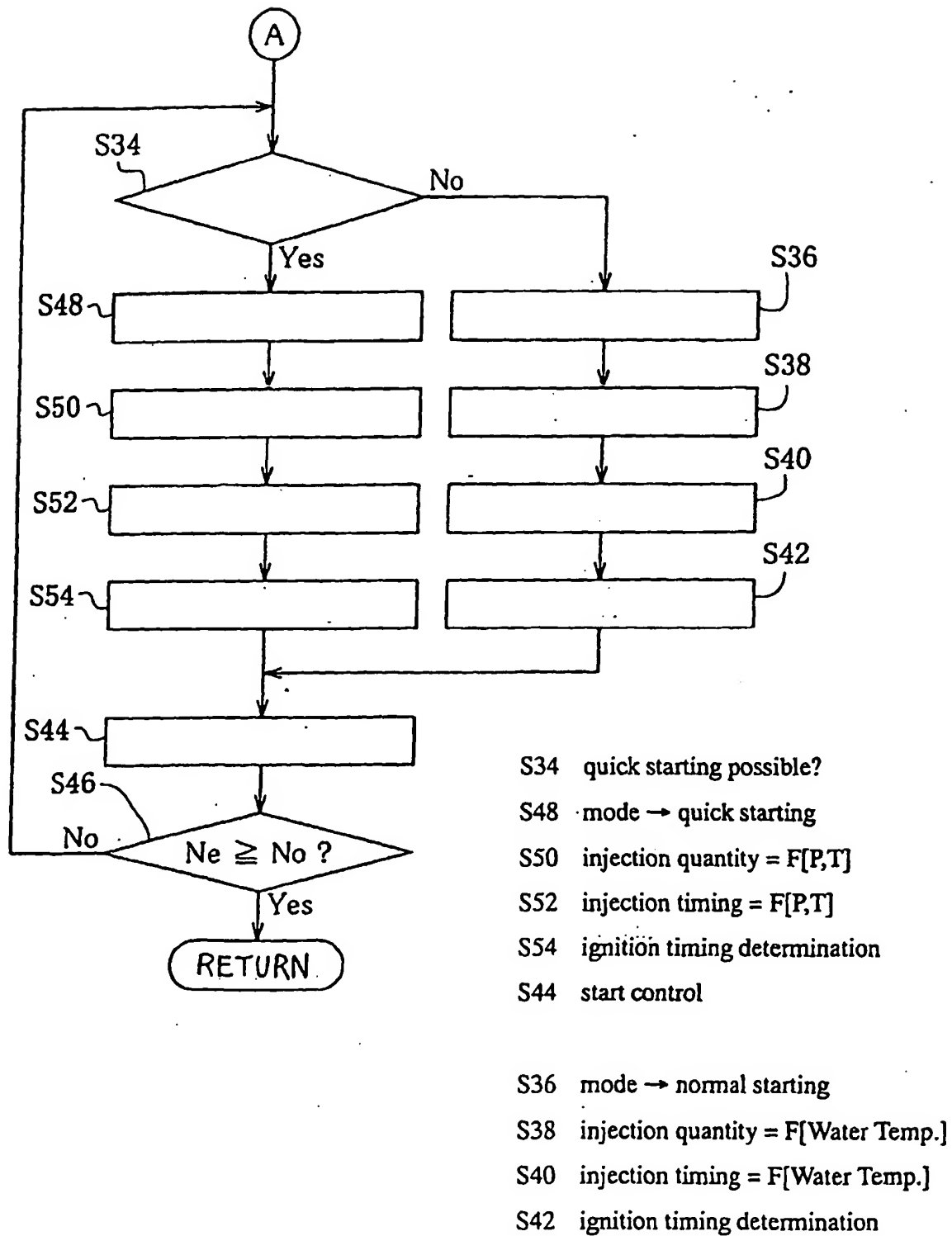


Fig. 5

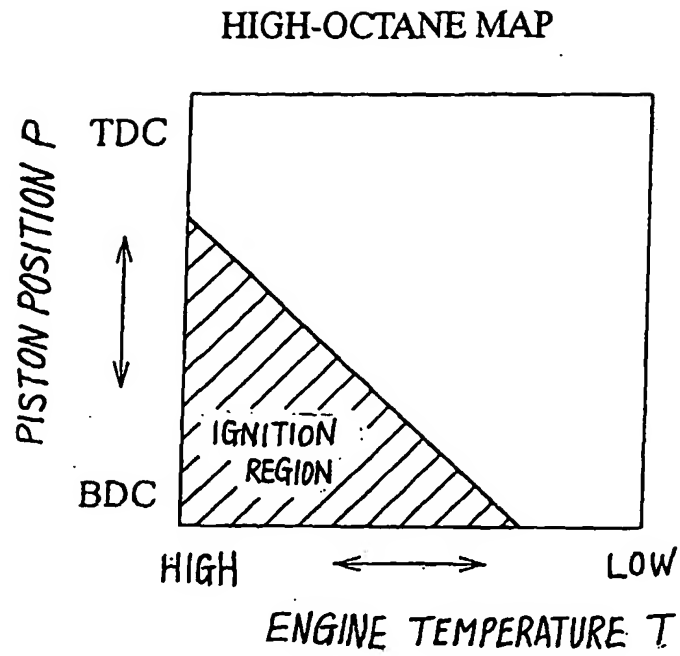


Fig. 6

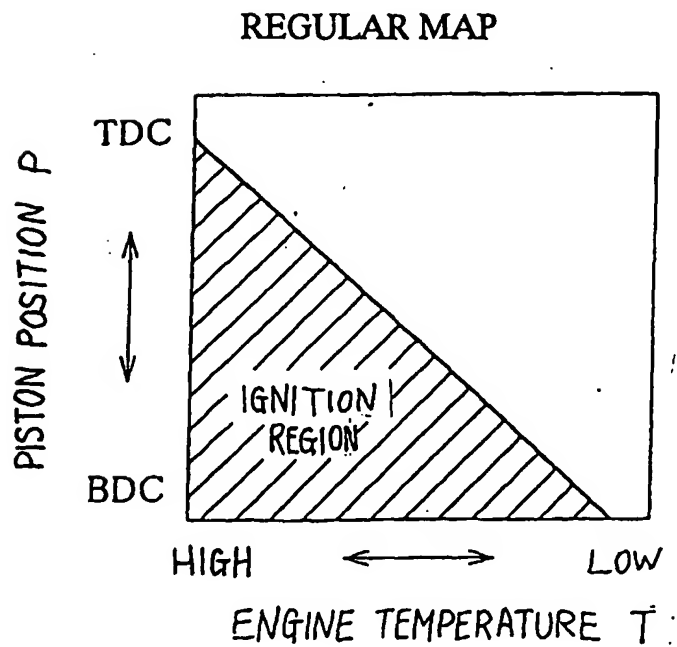




Fig. 7

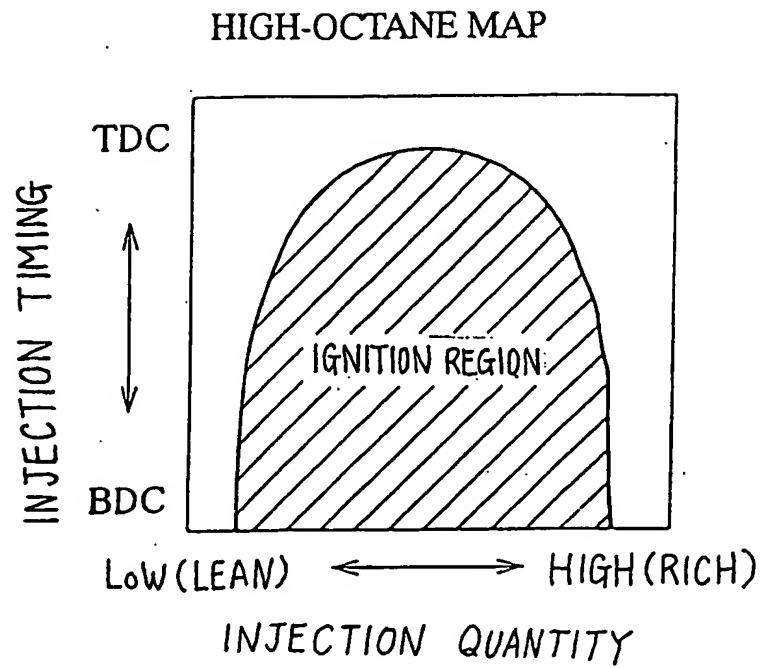


Fig. 8

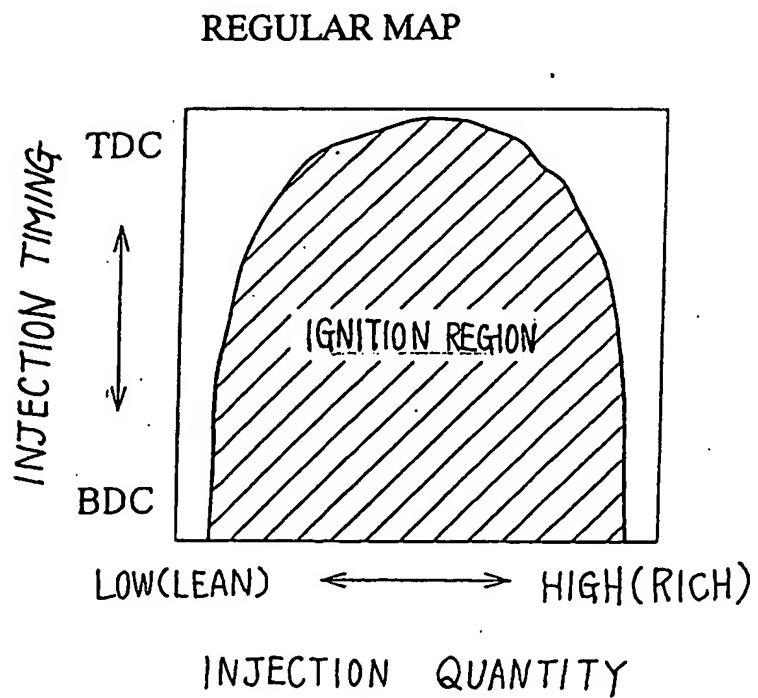
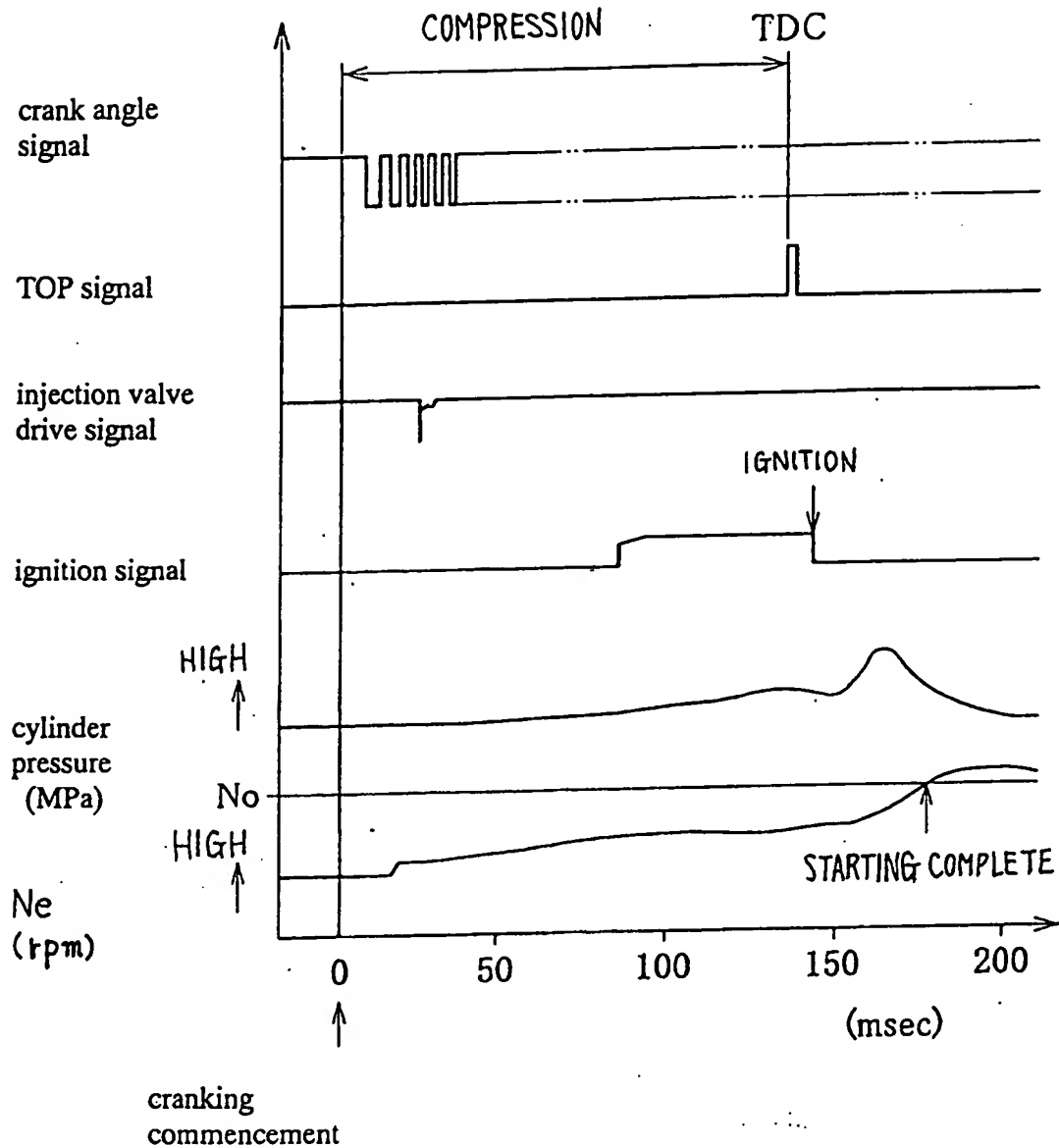


Fig. 9



ELAPSE TIME AFTER CRANKING (msec)

Fig. 10.

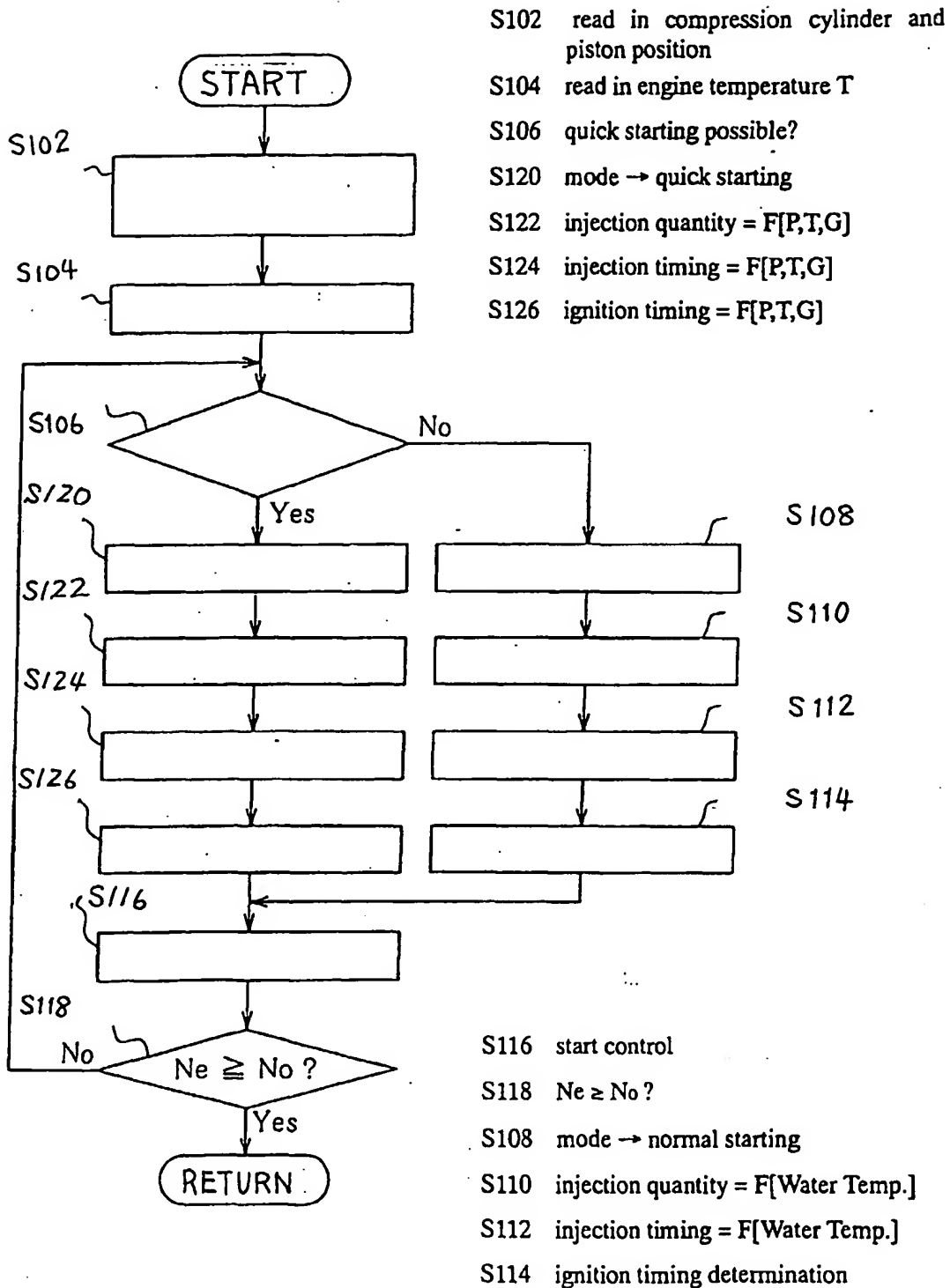


Fig. 11

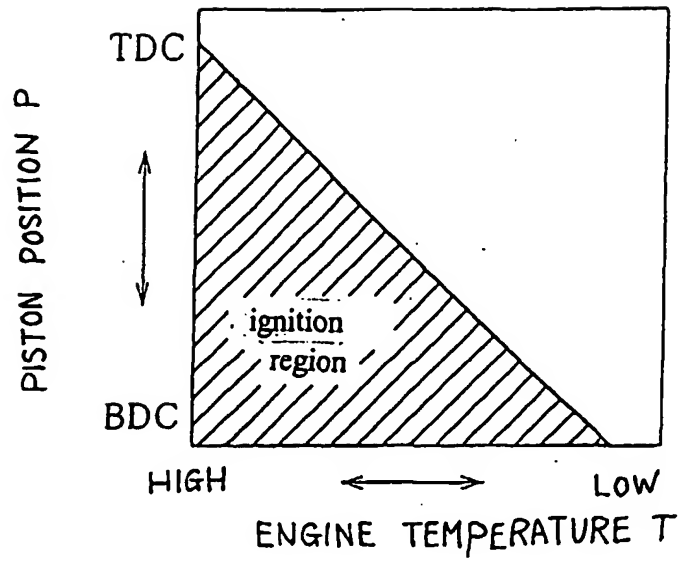


Fig. 12

STARTING FROM BTDC 180 DEGREE

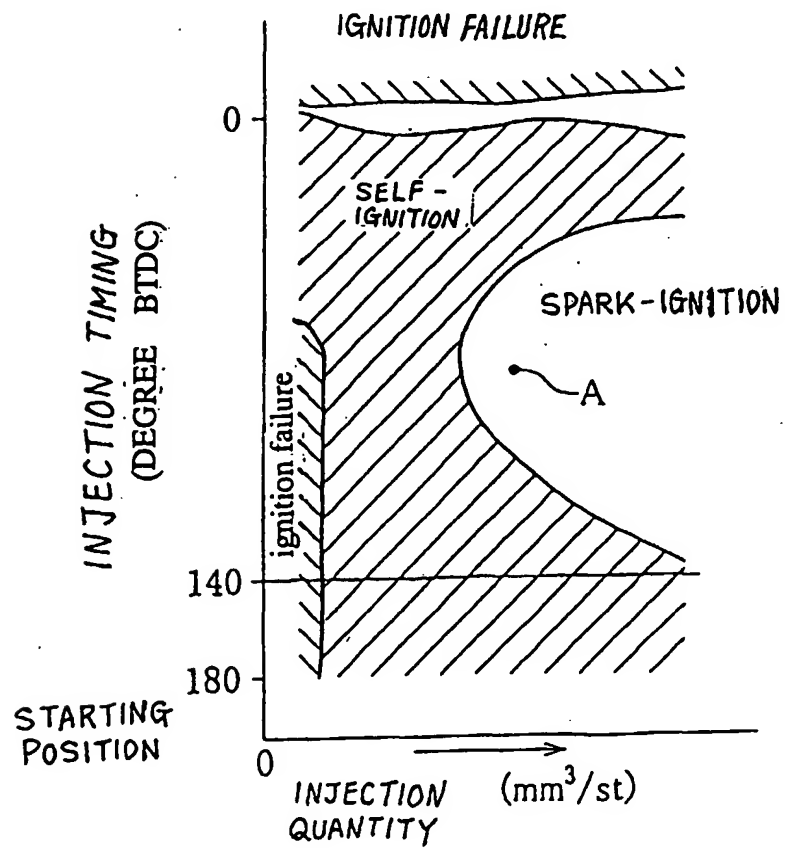


Fig. 13

STARTING FROM BTDC 120 DEGREE

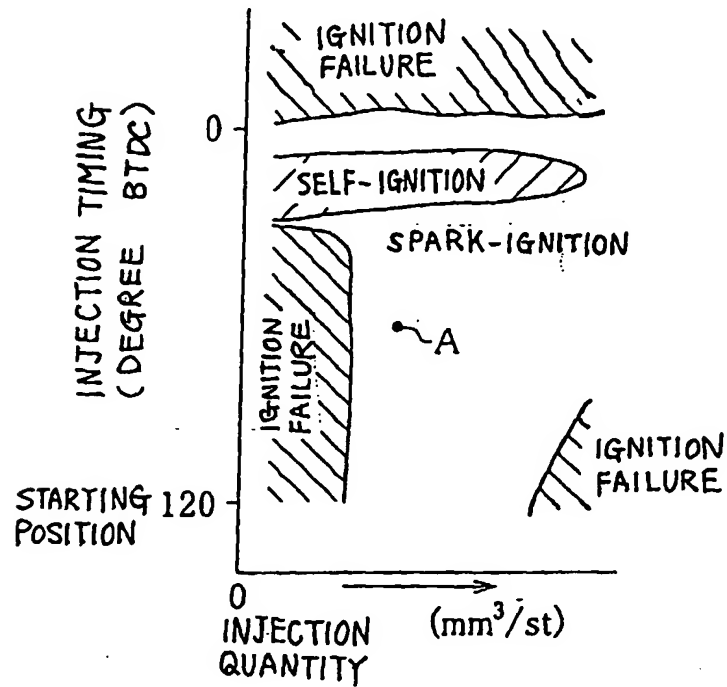


Fig. 14

STARTING FROM BTDC 90 DEGREE

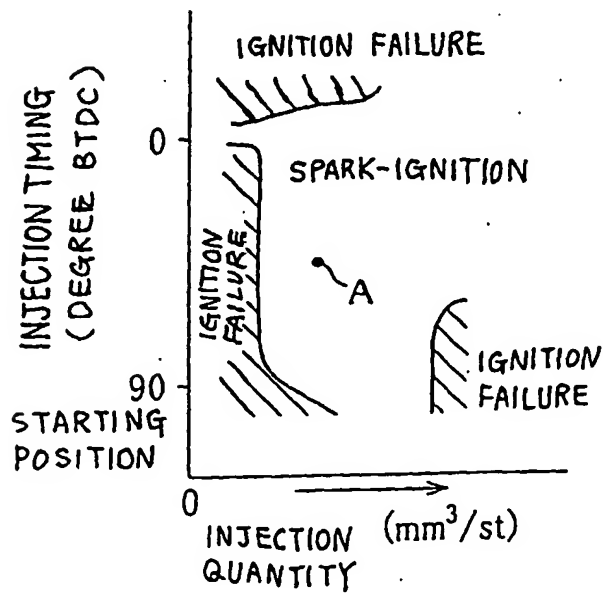


Fig. 15

STARTING FROM BTDC 60 DEGREE

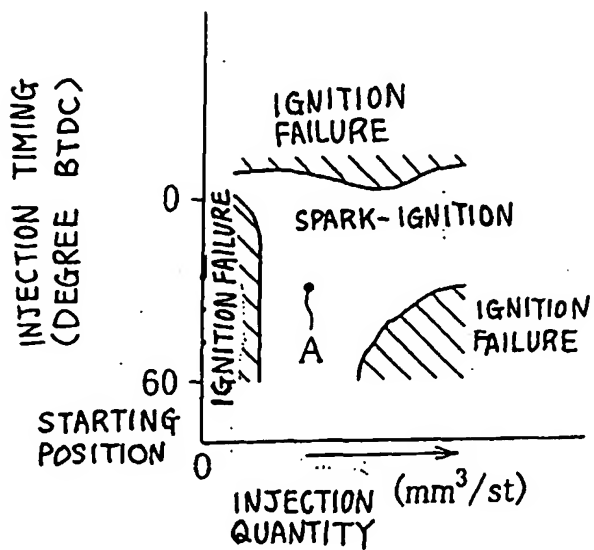


Fig. 16

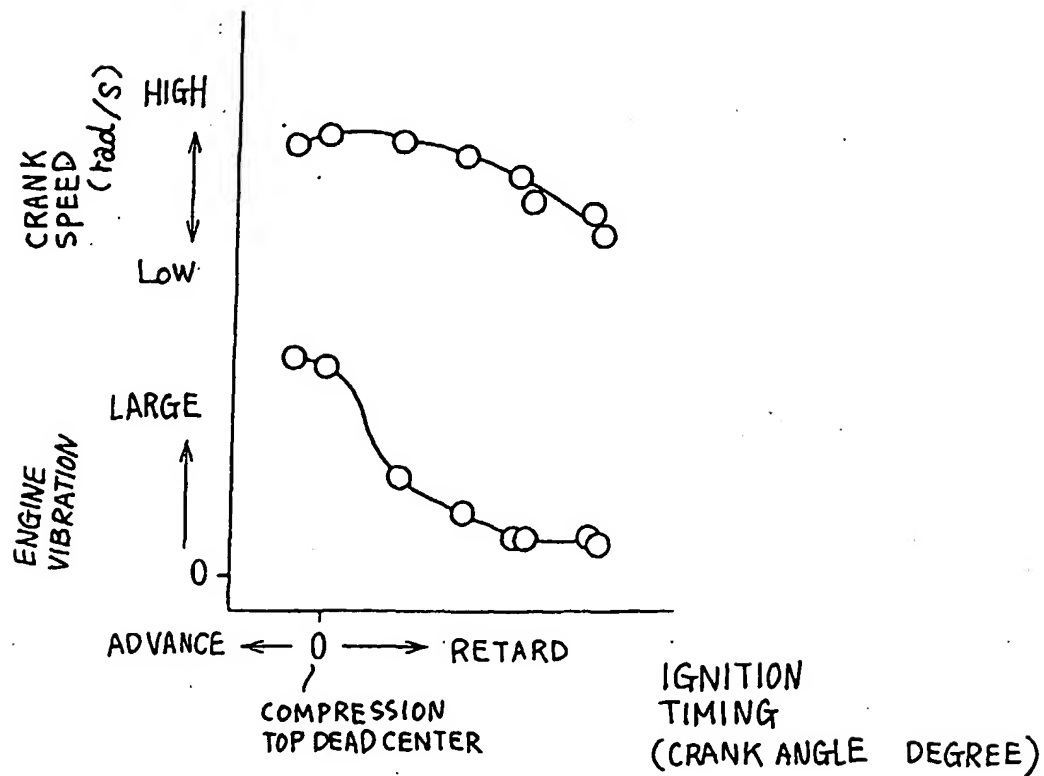


Fig. 17

STARTING FROM COMPRESSION CYLINDER BTDC 180 DEGREE

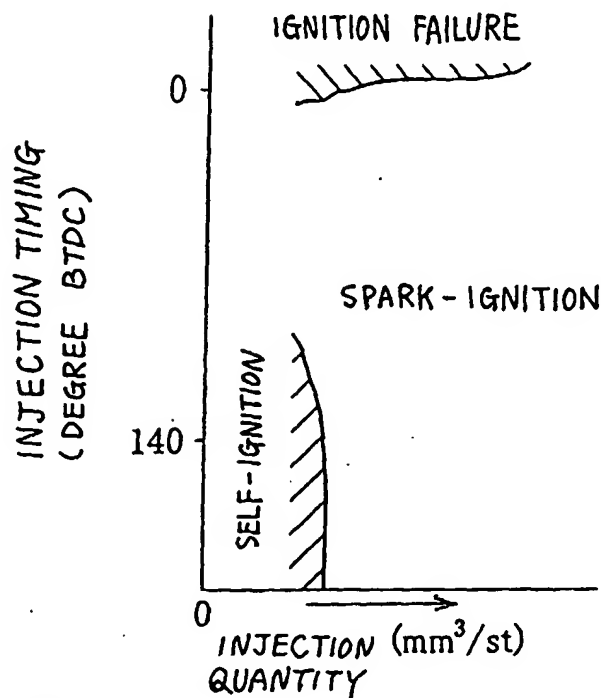
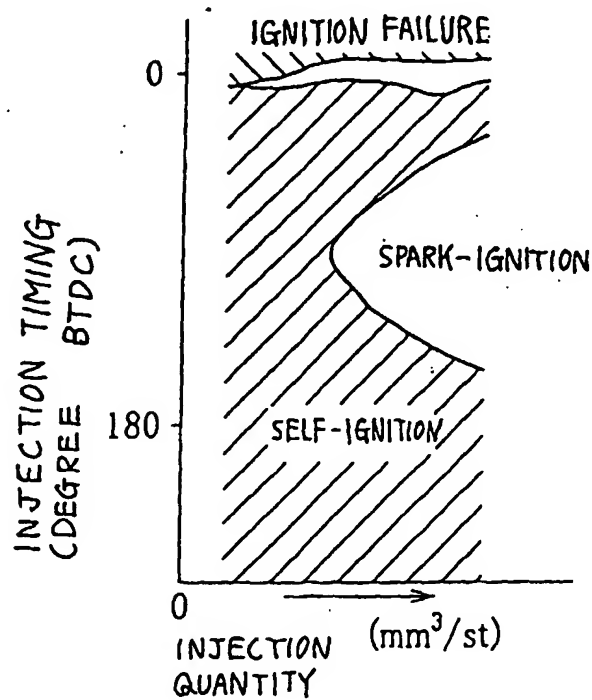


Fig. 18

STARTING FROM COMPRESSION CYLINDER BTDC 90 DEGREE





**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

☐ BLACK BORDERS

☒ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES

☒ FADED TEXT OR DRAWING

☒ BLURRED OR ILLEGIBLE TEXT OR DRAWING

☐ SKEWED/SLANTED IMAGES

☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS

☐ GRAY SCALE DOCUMENTS

☐ LINES OR MARKS ON ORIGINAL DOCUMENT

☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY

☐ OTHER: \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**